Charcoal and Charcoal Briquette Production in the United States, 1961

U. S. DEPARTMENT OF AGRICULTURE..... FOREST SERVICE DIVISION OF FOREST ECONOMICS AND MARKETING RESEARCH

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U.S. Department of Agriculture Forest Service Division of Forest Economics and Marketing Research

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PREFACE

This report presents data on the quantities of charcoal and charcoal briquettes produced in the United States during 1961; the principal markets for charcoal and charcoal briquettes; average selling prices; characteristics of charcoal kilns; plant capacity; the kind, quantity, and cost of materials consumed: and the location of manufacturing facilities. A similar report was published in 1957 under the title "Charcoal Production in the United States."

The survey, upon which this report was based, was conducted by the regional experiment stations of the Forest Service. Every effort was made to obtain through State Foresters, Extension Foresters, Service Foresters, County Agents, and other local sources of information a complete list of the charcoal producers in the United States in 1961. A mail canvass, with field followup of nonrespondents, was made of all producers on this list. The data in this report are thus based upon returns from essentially all-known charcoal producers with estimates for a few nonreporting plants.

The term charcoal as used in this report refers only to the carbon material made from wood.

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CHARCOAL AND CHARCOAL BRIQUETTE PRODUCTION IN THE UNITED STATES, 1961

Charcoal Production Shows Substantial Rise Since the Mid-1950's

Charcoal production in the United States in 1961 amounted to 328,000 tons (table 1, fig. 1). This was 24 percent higher than production in 1956, the previous postwar peak year. It was also 42 percent above the 231,709 thousand tons reported by the Bureau of the Census for 1958. The Bureau of the Census estimate of production was based upon reports from only 129 plants--less than half of the plants believed to have been producing charcoal. However, the plants not covered by the Bureau of the Census were largely small family operations with no hired employees. Such plants probably accounted for only a small part of total production.

Although charcoal production in 1961 was considerably above the levels prevailing in the 1950's, it was still substantially below output in the early 1900's when charcoal was widely used in the iron and chemical industries and for cooking and heating in slum areas,

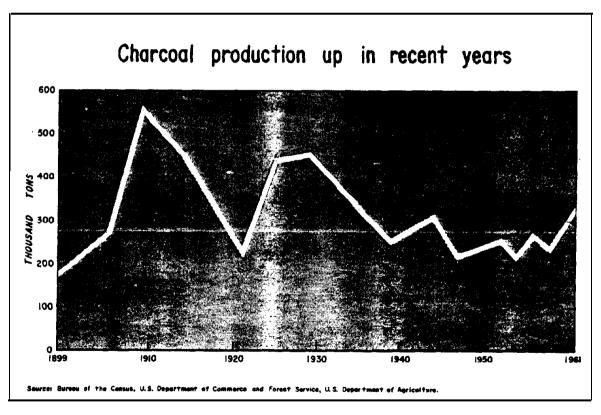


Figure 1

Domestic Producers Supply Nearly All Charcoal Needs

In 1961 about 10,090 tons of charcoal were imported into the United States, largely from Ceylon and Mexico (table 2). Exports, mostly to Canada, amounted to 4,748 tons. Net imports were thus 5,342 tons--a relatively small part of total U.S. needs.

98 Percent of Charcoal Production In the East

Charcoal production is concentrated in the East (table 3, fig. 2). In both 1956 and 1961, the plants located in this section produced 98 percent of all the charcoal manufactured.

In 1961 the Southern and Central regions with 29 percent and 26 percent, respectively, of total output were the two most important producing regions, In 1956, the Lake Region with 37 percent of total production and the Southern Region with 28 percent were the largest producing areas. Output increased in all regions, except the Lake Region, between 1956 and 1961. The rise was particularly rapid in the Central Region where production nearly tripled.

In 1961 there were 297 active charcoal producers--57 more than in 1956. As illustrated in the list of producers (page 17) and map 1, these were also concentrated in the East, although nearly 10 percent were in the West, mostly in California. The largest part of the increase in the number of charcoal producers between 1956 and 1961 was in the Southern and Central regions. A rather substantial decline occurred in the number of producers operating in the Northeast and in California.

Large Producers Account for Most of Charcoal Output

In 1961, 13 large producers, each producing more than 5,000 tons of charcoal, accounted for 56 percent of total production (table 4, fig. 3). At the other extreme, 126 producers, who produced less than a hundred tons each, accounted for only about 1 percent of total output. About 40 percent of these small plants were located in the Southern Region.

Nearly 2,000 Converting Units in Charcoal Plants in 1961

There were 1,977 converting units in charcoal plants in 1961 (table 5). These included 262 brick kilns, 805 concrete and masonry block kilns, 430 sheet steel (beehive type kilns) and 480 "other" units. The "other" units category includes retorts, ovens, and a wide variety of improvised chambers that have been adapted for charcoal production.

Ninety-four percent of all converting units were in the East. The Central Region with 595 units lead all others, followed by the Southeast Region with 444 and the Southern with 429.

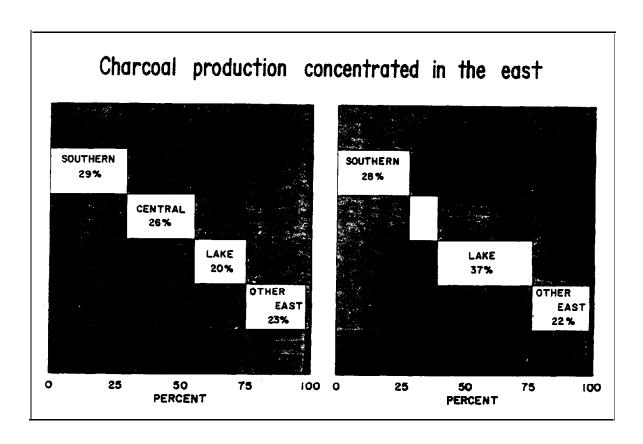


Figure 2

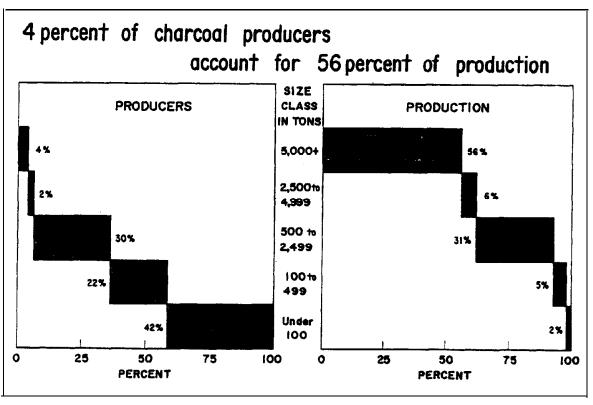


Figure 3

Large Amounts of Excess Capacity in All Regions

The potential annual capacity, i.e., the quantity of charcoal that could be produced in a 310-day operating year, of all converting units in 1961 was 795,920 tons (table 5). This was about 2.4 times production. Part of the excess capacity, however, is in small plants that are intended to operate only during the peak periods of demand in the summer or during the off season for other employment.

About 40 percent of total capacity was in the Southern Region. Another 5 percent of capacity was in the West. The remaining 55 percent was about equally distributed among the Northeast, Southeast, Lake and Central regions.

About 55 percent of total capacity was in the "other" unit category, mostly in retorts and ovens. Another 27 percent was in concrete and masonry block kilns, 12 percent in brick kilns, and 6 percent in steel kilns.

Potential capacity was much larger than production in all regions (fig. 4). There was, however, considerable variation among regions. In the Lake and Central regions production was about two thirds of potential capacity. In contrast, less than a third of the capacity in the Southern Region was utilized.

Most Charcoal Converting Units Are Small

Of the 1,977 converting units reported in 1961, 33 percent had a capacity of less than a ton of charcoal per carbonizing cycle. Another 26 percent had a capacity of from 1 to 5 tons, 36 percent from 6 to 25 tons, and 5 percent had a capacity more than 25 tons (table 6). Over half of all units with less than 1-ton capacity were in the Southeast Region. Most of the large units (over 25 tons) were in the Southern and Central regions.

Over Half the Charcoal Sold by Charcoal Producers Goes to Briquetting Plants

Charcoal producers sold 177,360 tons of charcoal in 1961 (table 7, fig. 5). Of this total, 51 percent went to briquetting plants, 28 percent to jobbers, 18 percent to industrial users, and 3 percent to other miscellaneous purchasers.

Sales to briquetting plants were particularly large in the Central Region where they accounted for 64 percent of total sales. In the Northeast, on the other hand, nearly all of the charcoal sold went to jobbers and industrial users. Industrial sales, largely to chemical plants, were also important in the Southeast.

As illustrated in figure 5, sales to briquetting plants increased roughly 4 times between 1956 and 1961. In contrast, sales to industrial users were only about a third as high. Apparently charcoal is continuing to lose its metalurgical and chemical markets, with increased domestic use more than offsetting such losses.

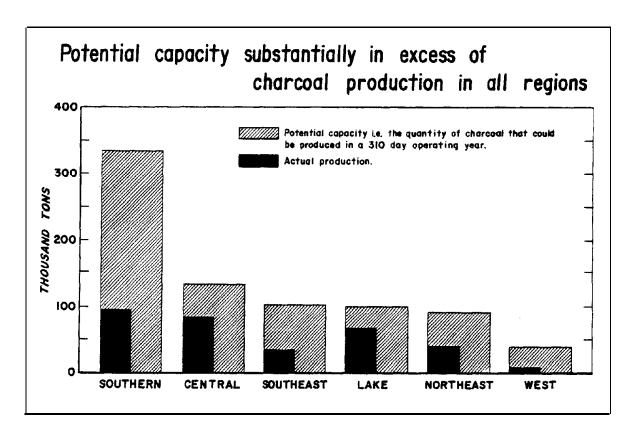


Figure 4

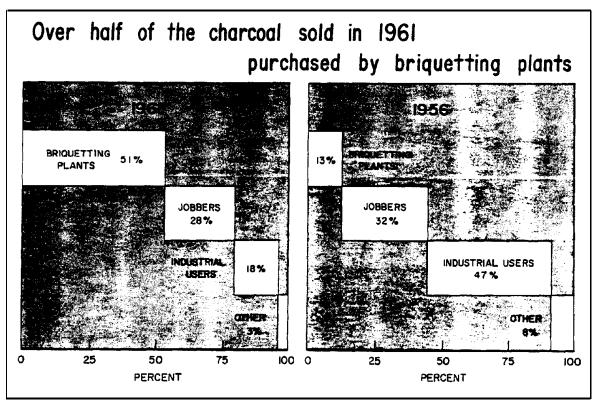


Figure 5

Wide Range in Selling Price of Charcoal

As indicated in the following tabulation, the average selling price of unscreened charcoal in 1961 ranged from a low of about \$32 per ton in the Southeast to a high of \$64 in the Northeast.

| Region | Average price per ton |
|------------|-----------------------|
| Northeast | \$ 6 4 |
| Southeast | 32 |
| Lake | |
| Central | ~ ~ |
| Southern | |
| California | 4 6 |

In most regions the selling price of screened lump was about \$15 per ton higher than unscreened.

Because of handling, packaging, and other associated costs, the average selling price of packaged charcoal was considerably higher than that sold on a bulk basis. It ranged between a low of about 3 cents per pound (\$60 per ton) in the Southeast and Central regions to 5.5 cents per pound (\$110 per ton) in the Northeast.

No production costs were obtained in this survey. There were reports, however, that the industry was highly competitive and that the profit margins of some producers in certain areas were small. Large and medium-sized plants with efficient equipment and marketing organizations apparently had a competitive advantage over small plants.

Roundwood Composed Most of the Wood Consumed in Charcoal Plants in 1961

In 1961, about 509,000 cords of roundwood; the equivalent of 125,755 cords of slabs and edgings; and 13,650 cords of sawdust, shavings, and other fines; and 64,150 tons of pine stumps were consumed in charcoal plants (table 8).

Roundwood was used in all regions, with the heaviest use in the Central, Southern, and Lake regions. Slabs and edgings were utilized in all eastern regions. Pine stumps were used only in the Southeast.

Residues Cheaper than Roundwood

The average delivered price of roundwood in 1961 was \$10.10 a cord--about 40 percent above the average of \$7.30 for slabs and edgings and more than 5 times the average of \$1.80 paid for sawdust, shavings and other fines (table 8).

Average delivered prices of both roundwood and slabs and edgings varied considerably among regions. The average for roundwood, for example, ranged from \$6.60 per cord in the "Other West" to \$13.20 in the Lake Region. The average delivered price of slabs and edgings ranged from \$4.40 per cord in the Southeast to \$8.90 in the Southern Region.

On the average, a little over 2 cords of wood are required to produce a ton of charcoal. Average wood costs per ton thus ranged from about \$15.00 for slabs and edgings to more than \$20.00 for roundwood. These costs represented a substantial part of the prices received per ton of charcoal sold in bulk.

235,640 Tons of Charcoal Briquettes Produced in 1961

In 1961, 50 plants produced 235,640 tons of charcoal briquettes (table 9, fig. 6). Forty-four of the plants and 97 percent of the production was in the East, largely in the Southern, Lake, and Central regions (see list of producers page 26 and map 2).

Jobbers Purchased Three Fifths of the Charcoal Briquettes Sold

Sales of charcoal briquettes were 232,090 tons in 1961 (table 10). of this total about 58 percent was sold to jobbers, 30 percent to chain stores, and 12 percent to other miscellaneous purchasers. Sales to jobbers were particularly large in the Southern and Lake regions.

There are no data on the consumption of charcoal briquettes by end use. Presumably, however, nearly all of the briquettes sold to jobbers and chain stores were consumed in domestic uses.

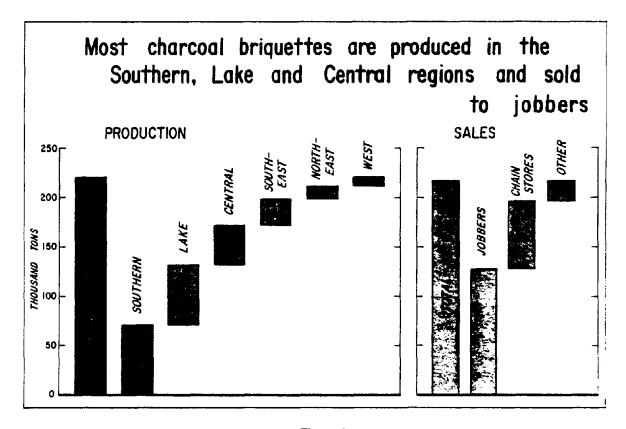


Figure 6

The weighted average selling price of charcoal briquettes sold in bags ranged from a low of about 4 cents per pound to a high of about 4.6 cents.

61 percent of the Charcoal Used in Briquetting Produced in Own Plant

Of the 226, 880 tons of charcoal used in briquetting in 1961, about 61 percent was produced in charcoal plants owned or controlled by the briquetting plant (table 11). The remaining 39 percent, some 88,610 tons, was purchased from independent producers. There was considerable variation in the sources of charcoal among regions. Most of the charcoal briquetted in the Northeast, Lake, and Southern regions was produced by the briquetting plant. On the other hand, most of the charcoal briquetted in the Central Region came from independent suppliers.

The average price paid for charcoal purchased from independent suppliers in the East ranged from' \$34.40 per ton in the Southern Region to \$41.70 per ton in the Lake Region. The average for the United States was \$35.50.

21,000 Tons of Briquettes Produced From Nonwood Sources

There were four plants making briquettes from nonwood materials, such as lignite and agricultural residues, in 1961. These plants produced about 21,000. tons of briquettes. Total briquette production in the United States in 1961 thus amounted to 256,640 tons with charcoal briquettes produced from wood accounting for 92 percent of the total.

APPENDIX A

TABLE 1 .-- Charcoal production in the United States, selected years, 1899-1961

| Year | Production | Year | Production |
|--|--|------|---|
| 1899 1905 1909 1914 1921 1925 1929 1935 | Tons 171,543 266,701 554,785 448,278 227,033 438,358 453,550 328,014 | 1939 | Tons 250,780 306,192 213,660 251,784 214,481 237,770 264,990 231,709 328,000 |

Source: 1955, 1956, and 1961, Forest Service, U.S. Department of Agriculture. All other years Bureau of the Census, U.S. Department of Commerce.

TABLE 2. --Imports and exports of charcoal in the United States, 1952-61

| Year | Imports | Exports |
|--|---|---|
| 1952 1953 1954 1955 1956 1957 1958 1959 1960 | Tons 3,290 3,328 5,806 6,521 13,522 13,082 7,202 11,338 11,471 10,090 | Tons (1) (1) (1) (2) (1) (2) (1) (2) (486 (2) (486 (2) (489) (4) (4) (4) (4) (4) (4) (5) (6) (7) (7) (7) (8) (8) (9) (9) (9) (9) (9) (9) (9) (9) (9) (9 |

¹ Not available.

Source: Bureau of the Census, U. S. Department of Commerce. <u>U. S. Imports of Merchandise for Consumption</u> and <u>U. S. Exports of Domstic and Foreign Merchandise</u>. Annual reports.

TABLE 3. --Number of active producers and charcoal production in the United States, by region, 1956 and 1961

| D. d | 195 | 6 | 196 | 1 |
|-----------|----------------------------|---|----------------------------|--|
| Region | Producers | Production | Reducers | Production |
| Northeast | Number 65 46 12 42 29 39 7 | Tons 32,000 26,890 96,830 29,230 74,260 4,650 1,130 | Number 48 45 15 71 91 20 7 | Tons 39,150 34,570 67,120 84,420 95,410 5,410 1,920 |
| Total | 240 | 264,990 | 297 | 328,000 |

 $Source \ ; \quad Forest \ Service, \ U. \ S. \ Department \ of \ Agriculture.$

TABLE 4. --Number of active producers and charcoal production in the United States, by production size class and region, 1961

¹ Withheld to avoid disclosing figures for individual producers.

Source: Forest Service, U.S. Department of Agriculture.

TABLE 5. --Number of charcoal converting units and potential annual capacity¹ in the United States, by type of unit and region, 1961

| | | | by type | by type of ann and region, 1901 | 1 1 2 5 1 0 11, | 1001 | | 1 | | |
|------------|--------|------------------------|---------|---------------------------------|-----------------|-------------------------------|--------|-----------------------|--------|-----------------------|
| | Total | Total converting units | Bı | Brick | Conc | Concrete and masonry block | Steel | Steel (beehive) | | Other |
| Region | units | Potential capacity | Kilns | Potential capacity | Kilns | Potential capacity | Kilns | Potential capacity | units | Potential capacity |
| | Number | Tons | Number | Tons | Number | Tons | Number | Tons | Number | Tons |
| Northeast | 294 | 91,310 | 36 | 17,580 | 20 | 12,700 | 165 | 20,880 | 43 | 40,150 |
| Southeast | 444 | 102,770 | 28 | 10,470 | 34 | 17,170 | 108 | 18,250 | 274 | 56,880 |
| Lake | 93 | 100,050 | 111 | 11,240 | 45 | 11,370 | 4 | 310 | 33 | 77,130 |
| Central | 295 | 131,260 | 102 | 33,080 | 350 | 90,020 | 129 | 5,560 | 14 | 2,600 |
| Southern | 429 | 332,930 | 20 | 13,010 | 264 | 68,540 | 13 | 3,450 | 102 | 247,930 |
| California | 103 | 22,650 | 21 | 6,560 | 62 | 14,190 | 11 | 970 | 6 | 930 |
| Other West | 19 | 14,950 | 14 | 4,460 | | - | | - | 5 | 10,490 |
| Total | 1,977 | 795,920 | 292 | 96,400 | 805 | 213,990 | 430 | 49,420 | 480 | 436,110 |

¹ Potential annual capacity is defined as the quantity of charcoal that could be produced in a 310-day operating year, Source: Forest Service, U. S. Department of Agriculture.

TABLE 6. --Number of charcoal converting units in the United States, by size class and region, 1961

| | Total. | Size clas | s (charcoal | per carboniz | zing cycle) |
|---|----------------------------------|--------------------------|---|--------------------------------|---------------------|
| Region | converting units | Under 1 ton | 1 to 5 tons | 6 to 25 tons | Over 25 tons |
| Northeast southeast Lake central Southern California Other West | Number 294 444 93 595 429 103 19 | Number 142 353 4 131 17 | Number 101 24 56 58 242 37 9 | Number 44 58 22 384 122 66 10 | Number 7 9 11 22 48 |
| Total | 1,977 | 647 | 527 | 706 | 97 |

Source: Forest Service, U.S. Department of Agriculture.

TABLE 7. -- Charcoal sold in the United States, by type of purchaser and region. 1961

| | | | | Ту | pe of purc | chaser | | |
|---|--|---|--|---|---|--|---|---------------------------------|
| Region | Total | Tabbana | | Industr | ial users | | Briquetting | |
| | | Jobbers | Total | Metal | Chemical | Other | plants | Other |
| Northeast Southeast Lake Central Southern California. Other West. | Tons 20,450 22,470 12,180 74,550 42,910 3,980 820 | Tons 9,830 510 3,860 10,980 21,730 2,950 640 | Tons 8,840 11,400 1,400 5,830 4,280 | Tons 3,900 3,690 210 3,620 770 30 | Tons 3,580 7,710 1,170 310 3,460 | Tons 1,360 20 1,900 50 20 | Tons 1,260 10,430 6,910 57,660 12,700 750 60 | Tons 520 130 10 80 4,200 280 70 |
| Total | 177,360 | 50,500 | 31,800 | 12,220 | 16,230 | 3,350 | 89,770 | 5,290 |

Source: Forest Service, U.S. Department of Agriculture.

TABLE 8.--Quantity and weighted average delivered price of wood materials consumed in charcoal production in the United States, by kind of material and region, 1961

| | | | | |) | | | |
|------------|--------------------------------|------------------|--------------------------------|-------------------|--|-----------------------|-------------|------------------|
| Dogica | Roun | Roundwood | Slabs an | Slabs and edgings | Sawdust., shavings, and other fines | shavings, er fines | Pine stumps | sdum |
| Ivegion | Cords | Average price | Cords | Average price | cords | Average price | Tons | Average price |
| Northeast | $\frac{\text{Number}}{34,750}$ | Dollars 11.90 | $\frac{\text{Number}}{22,995}$ | Dollars 8.20 | Number | <u>Dollars</u> | Number | Dollars |
| Southeast | 21,900 | 9.10 | 15,690 | 4.40 | 12,980 | 1.90 | 64,150 | 11.10 |
| Lake | 131,180 | 13.20 | 34,000 | 7.30 | ; | : | i | ; |
| Central | 172,520 | 7.10 | 20,930 | 00.9 | ; | : | ļ | : |
| Southern | 137,230 | 10.40 | 32,140 | 8.90 | ! | : | I I | ; |
| California | 10,110 | 13.10 | ! | 1 | ! | : | ! | ; |
| Other West | 1,310 | 6.60 | | - | 670 | .75 | - | : |
| Total | 509,000 | 10.10 | 125,755 | 7.30 | 13,650 | 1.80 | 64,150 | 11.10 |
| | | | | | | | | |

Source: Forest Service, U.S. Department of Agriculture.

TABLE 9. --Number of active producers and charcoal briquette production in the United States, by region, 1961

| Region | Producers | Production |
|-----------|----------------------------|---|
| Northeast | Number 5 8 4 7 20 (1) (1) | Tons 14,640 25,870 61,090 55,750 70,350 (1) (1) |
| Total | 50 | 235,640 |

¹ Withheld to avoid disclosing figures for individual producers.

Source: Forest Service, U.S. Depertment of Agriculture.

TABLE 10. --Charcoal briquettes sold in the United States, by type of purchaser and region, 1961

| Region | Total | Jobbers | Chain stores | Other |
|---|--|--|---|---|
| Northeast Southeast Lake Central Southern California Other West | Tons 13,710 60,880 24,630 55,030 69,980 3,660 4,200 | Tons 7,400 7,800 40,890 23,660 48,680 3,110 4,200 | Tons 3,840 13,490 15,960 18,160 17,240 50 | Tons 2,470 3,340 4,030 13,210 4,060 500 |
| Total | 232,090 | 135,740 | 68,740 | 27,610 |

Source: Forest Service, U.S. Department of Agriculture.

TABLE 11. --Source of charcoal used in briquetting plants, and weighted average delivered price of charcoal purchased in the United States, by region, 1961

| | Source of charcoal used in briquetting | | | Average price per ton of |
|-----------|---|---|---|--|
| Region | Total | Produced in own plant | Purchased from other suppliers | charcoal purchased from other suppliers |
| Northeast | Tons 14,700 23,520 57,900 53,420 68,830 4,310 4,200 | Tons 12,500 10,180 50,870 1,430 58,990 1,200 3,100 | Tons 2,200 13,340 7,030 51,990 9,840 3,110 1,100 | Dollars 40.50 34.60 41.70 34.50 34.40 44.00 32.00 |
| Total | 226,880 | 138,270 | 88,610 | 35.50 |

 $Source: \quad Forest \ \ Service, \ \ U.S. \ \ Department \ \ of \ \ Agriculture.$

APPENDIX B

CHARCOAL PRODUCERS IN THE UNITED STATES, 1961

(This list may not include all producers and is subject to change as plants are sold or moved and as new plants are constructed).

State, name, and producer No.

Post office address¹

NORTHEAST

| Connecticut: 1. Connecticut Charcoal Co., The | P. O. Box 195, Stafford Springs (Union) 650 Main Street, Hartford (Cobalt) P. O. Box 103, Haddam R. D., Moosup (Sterling) Durham Road, Madison North Stonington Litchfield |
|---|--|
| Maine: 8. Amherst Lumber Co. ³ 9. Biron, Sylva ³ 10. Gilley, M. H. Sr. & Son. | Amherst West Paris Coopers Mills |
| Maryland: 11. Eastern Shore Wood Products Co 12. Eppler Wood Products Corp. 3 | Box 97, Princess Anne P. O. Box 12, Dorsey State Office Building, Annapolis (Brandywine) |
| Massachusetts: 14. Ambler Lumber Co. 15. Curtis Lumber Co. 16. Howard Bros. Charcoal Co. 17. New England Carbon Co., Inc. | Box 93, Bellingham Old Princeton Road, Hubbardston Star Route, Montague (North Leverette) P. O. Box 188, Pittsfield (Hancock) |
| New Hampshire: 18. Fenton, Paul J., Jr. 19. Frink, Richard S. 20. Kimball, Donald S. 21. New England Forest Industries, Inc. 22. New Hampshire Forestry & Recreation Commission 23. White Mountain Charcoal Co. | R.D. #1, Andover R.D. #1, Goffstown (Dunbarton) Thousand Acres, West Franklin 3 N. State Street, Concord (Boscawen) Concord (Allenstown) West Rumney |
| New Jersey: 24. Payne, Herbert W. & Sons See footnotes page 25. | Box 57, Lacey Road, Whiting |

NORTHEAST (continued)

| New York | (continueu) |
|--|--|
| New York: 25. B & C Charcoal Co. 26. Chiloway Charcoal, Inc. 27. Duell, A. C. & Sons 28. East Walden Charcoal Co. ³ 29. Emerson Fuel Co., Inc. 30. Flower City Charcoal Co. 31. Glowell Charcoal | Peck Hill Road, South Ostelic Roscoe (Horton) R.D. #l, Oswego East Walden 545 Lyell Avenue, McConnellsville 135 Calvin Street, Rochester 11 Hampton Road, Marlboro (West Marl- |
| 32. Heartwood Products Co | boro) Box HH, Tupper Lake Booneville (McKeever) 135-149 Colvin Street, Rochester 11 |
| 35. Northeastern Products Co. ³ | (Dolgeville) Warrensburg Box 87, Potsdam Wells Hunt Mohonk Lake Star Route #2, Oswego Stamford R.D. #1, Old Chatham Harrisville |
| Pennsylvania: 44. Bradford Wood Products Co. 45. Cedar Ledge Charcoal, Inc. 46. Charcoal Products Co. 47. Cologie, Ronald T. ³ 48. Humphrey Charcoal Corp. ² 49. Indian Hill Charcoal Co. 50. Kohl, Elmer 51. Otto Chemical Co. 52. Susquehanna Chemical Corp. 53. Valley Chemical Co. 54. Wyman Chemical Co. | Box 194, Bradford (Marvindale) R.D. #2, Canton 75 Woodlawn Drive, Dallas c/o E. Greenfield, Greeley P. O. Box 45. Brookville (Fort Barnett) Laceyville R.D. #1, Bowmansville Sergeant Box 176, Bradford (Custer City) Morris P. O. Box 194, Bradford(PortAllegany) |
| Rhode Island: 55. Hall, Edwin N. ³ | R.D. #1, Foster R.D. #2, Snake Hill Road, North Scituate (Foster) |
| 57. Miner, Layton H. & Sons | R.D. #2. Westerly |
| West Virginia: 59. Bland, D.E. & Sons 60. E. C. Grimm Lumber Mfg. Co. 61. Hardwood Products. 62. Hughes Smokeless Co. 63. Kingsford Chemical Co. 64. Roseville Charcoal & Mfg. Co. 65. Sanders, Roy K., & Sons 66. Smith Lumber Co. See footnotes page 25. | Thomas Terra Alta Marlinton #1 Broadway, N. Y., N. Y. (Belington) Parsons Box 1188, Zanesville, Ohio (Bentree and Swiss) Rowlesburg (Macomber) Livingston Avenue, Elkins (Macomber) |

Post office address1

SOUTHEAST

| Florida: | |
|--|--|
| 67. Black Diamond Charcoal | Bayard |
| Corp. ² | P. O. Box 137, Gainesville Box 777, Dunnellon Cross City |
| Georgia: 71. Griffin, Marion | 122 Walker, Augusta Horton Drive, Augusta P. O. Box 2233, W. 14th Street, Rome |
| North Carolina: 74. Alexander, Robert 75. Bladen Lakes State Forest 76. Blue Ridge Charcoal 77. Boger, Nelson 78. Bordeaux, William 79. Cody, Clyde 80. Gallimore, A. A. 81. Gallimore, Ernest 82. Howell, George 83. Howell, John F. 84. McIntyre, J. C. & R. L. 85. Nall, L. W. 86. Peterson & Pittman 87. Roach, Arthur R. 88. Roberts, Roy 89. Rome Charcoal Corp 90. Spruce Pine Charcoal 91. Virginia-Carolina Lumber Corp 92. Wall, Auburn 93. Williamston Charcoal Co. 94. Williford, J. A. 95. Yaw, E. O. | Black Mountain Elizabethtown c/o Lat Westall, R.D., Spruce Pine Graham Garland Carthage 1120 Graham Street, Burlington Box 185, Denton Route #2, Cherryville Route #1, Cherryville R.D., Old Fort Carthage Route #1, Bakersville Troy Walnut Colon R.D., Spruce Pine Box 616, Warrenton Carthage Box 586, Williamston Route #3, Windsor Seagrove |
| South Carolina: 96. Dargan Lumber Mfg. Co | Conway Route #1, Box 72 B, Irmo P. O. Box 38, Lake City |
| Virginia: 99. Big "M" Charcoal Co 100. Larus & Bros. Co., Inc. 101. Long Bros. 102. Moody, Lewis W. 103. Northside Lumber Co., Inc. 104. P. R. McGuire Lumber Co. 105. R. K. Lafoon Charcoal Co. 106. Roberts, A. F. 107. Rudder, R. O., Jr. 108. Saluda Lumber Co. 109. Seward Lumber Co., Inc. 110. Smith, Willie 111. Virginia Briquet Co., Inc. | Box 106, Farmville 22nd & Cary Streets, Richmond Branchville 301 High Street, South Hill P. O. Drawer CF, Williamsburg Wylliesburg Kenbridge Kenbridge Brookneal P. O. Box 205, Saluda Box 33, Clarement Route #4, Salem Woodford |

See footnotes, page 25.

Post office address¹

LAKE

| Michigan: 112. Cliffs Dow Chemical Co. ² 113. Duke Tree Farms 114. Kingsford Chemical Co. ² | Wright Street, Marquette Route # 1, Manistique Iron Mountain (Kingsford) | | |
|--|--|--|--|
| Minnesota: 115. Benson, Wallace | Isle Route # 1, Palisade Isanti Leonard | | |
| Wisconsin: 119. Badger State Charcoal Co. 120. Boerner Charcoal Plant. 121. Durand Charcoal Co., Inc. 122. Gersmehl, Edward A. 123. Grotenhuis Bros. 124. Harrisville Charcoal Co. 125. Surbaugh, John. 126. Van Ert Forest Products | P. O. Box 281, Black River Falls Route #2, Wisconsin Dells (Adams) Durand 916 N. 7th Street, Sheboygan Cedar Grove Westfield Star Route, Frederic Route #2, Wisconsin Dells | | |
| CENTRAL | | | |
| Illinois: 127. Ace Charcoal Producers, Inc. 128. B. E. Moses Charcoal Co. 129. Berger Bros., Inc. 130. Metcalf Charcoal Co. 131. Murphysboro Charcoal Co. 132. Rock River Sawmill. 133. Scheck, Joe. 134. Timberland Charcoal Co. | 4548 Shaw Avenue, St. Louis, Mo. (Campbell Hill) Route #1, Cypress (Oberta Switch) 1176 N. Cherry Avenue, Chicago (Belknap) Mt. Vernon P. O. Box 453, Murphysboro E. Main Street, Rockton Route #3, Princeton (DePue) Route #7, Mulford Road, Rock for d (Boone Co.) | | |
| Indiana: 135. Hope Lumber Co | P. O. Box 21, Hope | | |
| Kentucky: 136. Kingsford Co | P. O. Box 1033, Louisville (Haldeman & Haywood) Route #1, LaCenter (Bandana) | | |
| Missouri: 138. Allied Charcoal Co | Lesterville Meta Freeburg Lesterville Salem | | |
| See footnotes page 25. | | | |

Post office address¹

CENTRAL (continued)

| Missouri (con't.): 143. C. E. Jenkins Coal & Charcoal Co | 318 E. Miller Street, Jefferson City |
|--|---------------------------------------|
| | (Centertown) |
| 144. Cobb-Eiceman Products Co | Zalma |
| 145. Copeland Charcoal Co | Reynolds |
| 146. Craig Charcoal Co | Summersville |
| 147. Cupples Co. ² | 7800 Bonhomme, St. Louis (Salem) |
| 148. Dailey & Robertson Charcoal Co | Winona |
| 149. Day, Ř. C | Bradleyville |
| 150. Fordell Development Co., Inc | Wesco (Cooks Station) |
| 151. Gainesville Charcoal Co | c/o J. R. Evans, Gainesville |
| 152. Greer Spring Co | 20 Brentmoor, St. Louis (Alton) |
| 153. Hardwood Charcoal Co.4 | Steeleville |
| 153. Hardwood Charcoal Co. ⁴ | Round Spring |
| 155. Henley Charcoal Co | Meta (Henley) |
| 156. H&F Charcoal Co 157. Hobson Charcoal Co. ⁴ 158. Huffman, Alva ⁴ | Salem |
| 157. Hobson Charcoal Co.4 | Salem |
| 158. Huffman, Alva ⁴ | Rolla |
| 159. Iberia Charcoal Co | Meta (Iberia) |
| 160. James & Terry Charcoal Co | Vienna |
| 161. J&M Charcoal, Co | Meta |
| 162. Kingsford Co. ² | P. O. Box 1033, Louisville, Ky. (High |
| 160 1 0 1 0 | Gate) |
| 163. Langworthy Charcoal Co | 320 Orchard Street, Salem |
| 164. Lennox Charcoal Co | Hobson Star Route, Rolla |
| 165. Luecke Charcoal Co | Rich Fountain (Westphalia) |
| 166. Mackie, Roy A. ⁴ | Salem |
| 167. McDonald Charcoal Co | Dwight Bldg., Kansas City (Argyle) |
| 168. Meadows, Clifford | Branson |
| 169. Morlen, Ray | P. O. Box 37, Ellsinore |
| 170. Neosho Charcoal Products Co | Route #4, Neosho |
| 171. Noblett, Gene | Belle (Koenig) Meta |
| | Box 134, St. James |
| 173. Parry Charcoal Co | Route #1, Greenfield |
| 175. Ridenhour Charcoal Co | Belle |
| 176. Ripka Charcoal Co | Meta |
| 177. Royal Oak Charcoal Co | Route #2, Birchtree (Montier) |
| 178. Skaggs, M. B | Kirbyville |
| 179. S&S Charcoal Co | Box 151, Branson (Bradleyville) |
| 180. Stegeman Charcoal Co | Route #3, Jefferson City (Schubert) |
| 181. Stockton, W. B. | Belle |
| 181. Stockton, W. B | Meta |
| 183. Tarvid Charcoal Co | Centerville (Corridon) |
| 184. Timber Charcoal Co | Gladden (Timber) |
| 185. Timber Products, Inc | Oakland Star Route, Lebanon |
| 186. Trumac Charcoal Co | Vienna (Lecoma) |
| 187. Wallace, Aude | Longrun |
| 188. Weed, D. J | Argyle |
| 189. Werdehaus Charcoal Co | Box 157, Owensville |
| 190. Wieburg Charcoal Co | Freeburg (Salem) |
| 191. Wulff Charcoal Co | Vienna (Licking) |
| | |

See footnotes page 25.

CENTRAL (continued)

| Ohio 192. Cherokee Charcoal Co 193. Magic Star Charcoal Co. 194. Ohio Valley Charcoal 195. Roseville Charcoal & Mfg. 196. Tri-State Charcoal Co. 197. Victory Charcoal Co. | 1223 N. Columbus Street, Lancaster (Nelsonville) P. O. Box 1188, Zanesville (Byesville) Route #3, Oak Hill Box 116, Oak Hill |
|---|--|
| SOUTHE | RN |
| Alabama: 198. Bazzell, M. C. 199. Bentley, John L. 200. Boggs, Alvin 201. Coosa Charcoal Co., Inc. ² 202. Fancher, Wiley ² 203. W. A. Belcher Lumber Co. 204. Wakefield Products Co. | Route #2, Box 440, Deatsville Box 133, Rockford Route #2, Delta P. O. Box 73, Rockford Route #1, Sardis Box 1831, Birmingham (Simmsville) Russellville (Fairview) |
| Arkansas: 205. Arkansas Charcoal Co.² 206. Baron Charcoal Co.² 207. Bruner Ivory Handle Co 208. Bull Mt. Charcoal Enterprise 209. Crosset Chemical Co.² 210. Hickory Ridge Charcoal 211. K-V Charcoal Co., Inc. 212. Martin, Ray & Son. 213. Ozark Charcoal Co. 214. Ozark Enterprise Charcoal 215. Polk County Enterprises, Inc. 216. Promised Land Charcoal Co. 217. Tac Enterprises, Inc. | Paris Route #2, Vian, Okla. (Gentry) P. O. Box 38, Hope Route A, Flippin P. O. Box 271, Crossett P. O. Box 16, Kingston P. O. Box 26, Lewisville Mountain Home Ozark Gassville Mena (Hatfield) Route #1, Mountain Home Mountain Home (Oakland) |
| Louisiana: 218. Home Charcoal Co., Inc. ² ⁴ | P. O. Box 814, Alexandria |
| Mississippi: 219. Attala Land & Wood Products Co. 220. Black Creek Charcoal Co. 221. Blackjack Charcoal Co. 222. Dixie Farms. 223. Dizzy Dean Enterprises, Inc. 224. Eaton & Clark. 225. Prince Lumber Co. | Kosciusko Route #5, Lexington P. O. Box 344, Bruce Satartia Pachuta Box 84, Taylorsville Shugulak |
| Oklahoma: 226. Alabama Charcoal Co. 227. Carter Charcoal & Carbon Co. 228. Conley, Floyd 229. Flying 13 Ranch 230. Kirkland, O. D. 231. Robertson, Eli | Route #2, Westville (Baron) Box 269, Coalgate (Village of Phillips) Box 411, Marble City Vian Route #2, Coalgate Route #1. Gore |
| See footnotes page 25. | |

Post office address¹

SOUTHERN (continued)

| SOUTHERN (continued) | | | |
|---|--|--|--|
| Oklahoma (con't.): | | | |
| 232. Transit Corp | 1516 Liberty Bank Bldg. Oklahoma City (Sallisaw) | | |
| 233. Western Barbecue Supply Co., Inc. ² | Box 111, Sallisaw | | |
| TT. | | | |
| Tennessee: | | | |
| 234. Anderson, Paul | Box 537, Jamestown | | |
| 235. Baker, Delbert | Spencer | | |
| 236. Bouldin, Noble | Spencer | | |
| 237. Bowman, Leslie | Route #3, Monterey | | |
| 238. Brock, Lewis | Mountain Route, Spencer | | |
| 239. Brown, Carson | Route #5, Crossville (Linary) | | |
| 240. Forest Products Chemical Co. ² | Box 6745, Hollywood Station, 2753 | | |
| | Chelsea Avenue, Memphis | | |
| 241. Garrison, V. D | Route #1, Crossville | | |
| 242. Geer, Luther | Mountain Route, Spencer | | |
| 243. Green, William | Route #1, Bloomington Springs | | |
| 244. Harp, Charlie | Route #6, Cookeville | | |
| 245. Hassler, Virgil | Route #5, Crossville | | |
| 246. Hedgecough, Orb | Route #2, Baxter (Nash Community) | | |
| 247. Hicks, Horace | Route #1, Clarkrange | | |
| 248. Houston, John | Route #5, Box 233, Crossville (Binary) | | |
| 249. Jack Daniel Distributors | Lynchburg | | |
| 250. Karch, Al | 102 Hoyt Street, Monterey (Cliff Springs) | | |
| 251. Kerley, Albert | Route #5, Crossville | | |
| 252. Kerley, Carl | Route #5, Crossville | | |
| 252. Kerrey, Carr | Spencer | | |
| 253. Kerr, W. F | 3813 Nathaniel Road, Knoxville (Hunts- | | |
| | ville) | | |
| 255. Looper, Austin | Route #3, Monterey | | |
| 256. Looper, Homer | Monterey | | |
| 257. Martin, Elmer | Mountain Route, Spencer | | |
| 258. Mitchell's Charcoal Co | Route #5, Cookeville | | |
| 259. Mooneyham, David | Route #1, Spencer | | |
| 260. Morgan, Gene | Monterey | | |
| 261. Nash, Armon | Route #2, Baxter | | |
| 262. Orurstrect, Willard | Monterey | | |
| 263. Prater, Denton | Route #7, Sparta | | |
| 264. Reed, Culbert | Route #1, Box 118, Crawford | | |
| 265. Rittenberry, John | Route #1, Cookeville | | |
| 266. Romines, Dolphus | Route #6, Cookeville | | |
| 267. Scott, William | Spencer Spencer | | |
| 268. Simmons, Arthur | Route #1, Spencer | | |
| 269. Smith, Robert | Route #1, Clarkrange | | |
| 270. Smith, W. A | Route #5, Box 386, Crossville (Stephens | | |
| | Gap) | | |
| 271. Sullivan, Alton | Spencer | | |
| 272. Swallows, Kernel | Route #3, Monterey | | |
| 273. Tennessee Handle Co | Cookeville | | |
| 274. Tennessee Products & Chemical | 2611, West End Avenue Nashville, | | |
| Corp. 2 | (Lyles- Wrigley) | | |
| 275. Tinch, M. T | Mayland | | |
| 276. Walleer, Edward | Route #5, Crossville | | |
| 277. Walker, James | Route #5, Crossville (Linary) | | |
| 278. Whitaker, Charles J. | Route #3, Monterey | | |
| • | noute 115, monterey | | |
| See footnotes page 25. | | | |

Post office address¹

SOUTHERN (continued)

| P. O. Box 314, Flatonia Navasota Route #1, Box 175, Roanoke 3810 Westheimer Road, Houston (College Station) P. O. Box 546, Quitman P. O. Box 1551, Wells Pittsburg (Dukes Chapel Road) Route #10, Box 120, Tyler P. O. Box 4123, San Antonio (Muldoon) P. O. Box 1077, Wells |
|--|
| EST |
| Redington 2938 N. Fairview Road, Tucson |
| Chetopa Chetopa |
| Pablo |
| Route #1, Cave Junction |
| P. O. Box 727, Cedar City Cedar City |
| Box 334, Elbe P. O. Box 524, Auburn |
| TIA |
| Route #1, Box 155, Atascadero Tulare (Springfield) R.D. #1, Box 88, Paso Robles Eldorado R.D. Box 173, Templeton Box 356, Murphys (Bear Mtn. Ranch) 1121 National Avenue, National City (Santa Ysabel) 1523 Pine Street, Paso Robles (Adelaide District) Route #1, Box 198, Templeton (Dover Canyon) 1109 Limekiln Road, Hollister Box 80, Fort Seward |
| |

Post office address¹

CALIFORNIA (continued)

| California (con't.): | |
|----------------------------|-------------------------------------|
| 310. Gates, Leroy | R.D. Route #1, Box 187, Templeton |
| 311. Griswold, A. O. & Son | Route #2, Box 255, Springville |
| 312. Galbreath, O. W | Corbett Canyon Road, Arroyo Grande |
| 313. Glenbrook Charcoal | Route #1, Box 196, Templeton (York |
| | Mtn. Road) |
| 314. Guerero, Jose | Santa Margarita |
| 315. Linder, Reynold | 100 Oakmore, Tulare (Yokohl Valley) |
| 316. Maduena, Juan | 2630, Riverside Avenue, Paso Robles |
| 317. McGee & Son | Star Route, Orosi |
| 318. Walker, Everett E | Route #1, Box 197-B, Paso Robles |

Towns in parenthesis show plant location.

Manufactures briquettes.

Idle in 1961.
Did not report 1961 production.
New in 1962.
Plant operated in 1961, but individual plant data unavailable.

BRIQUETTE PRODUCERS IN THE UNITED STATES, 1961

(This list may not include all producers and is subject to change as plants are sold or moved and as new plants are constructed.)

State, name, and producer No.

Post office address¹

NORTHEAST

| Connecticut: 1. Park, B. Ripley | North Stonington |
|---|--|
| Maine: 2. Jaeger Co | P. O. Box 429, 56 Sweden Street Caribou (Fort Kent) |
| Pennsylvania: 3. Humphrey Charcoal Corp4. Indian Hill Charcoal Co | P. O. Box 45, Brookville (Fort Barnett) Laceyville |
| West Virginia: 5. Roseville Charcoal & Mfg. Co | Box 1188, Zanesville, Ohio (Bentree and Swiss) |
| SOUTHEAST | |
| Florida: 6. Industrial Carbon Division, Cabot Corp | P. O. Box 137, Gainesville Box 777, Dunnellon |
| Georgia: 8. Rome Charcoal Co., Inc | P. O. Box 2233, W. 14th Street, Rome |
| North Carolina: 9. Black Panther Insecticide Co | Box 690, Bragg Street, Sanford Riverside Drive, Asheville |
| South Carolina: 11. T. S. Ragsdale Co., Inc | P. O. Box 38, Lake City |
| Virginia: 12. Imperial Briquet Corp | Kenbridge 22nd & Cary Streets, Richmond |
| LAKE | |
| Michigan: 14. Cliffs Dow Chemical Co. 15. Kingsford Chemical Co. | Wright Street, Marquette Iron Mountain (Kingsford) |
| Minnesota: 16. Rum River Charcoal Co | Isanti |
| Wisconsin: 17. Berwind Fuel Co | Box 173, Waupaca |
| See footnotes page 28. | |

Post office address¹

CENTRAL

| Missouri: 18. Cupples Co 19. Galena Charcoal Products, Co. 20. Keeter Charcoal Co., Inc 21. Kingsford Co. 22. Osage Charcoal & Chemical Co., Inc. 23. Standard Milling Co., Charcoal Fuel Division Ohio: | 7800 Bohomme, St. Louis (Salem) Galena Box 653, Branson P. O. Box 1033, Louisville, Ky. (Belle) 400 E. Carrie Street, St. Louis (Meta) Kansas City (Meta) | |
|--|---|--|
| 24. Magic Star Charcoal Co | · · | |
| SOUTHERN | | |
| Alabama: 25. Coosa Charcoal Co., Inc. 26. Fancher, Wiley | P. O. Box 73, Rockford Route #1, Sardis | |
| Arkansas: 27. Arkansas Charcoal Co | Paris Route #2, Vian, Okla. (Gentry) P. O. Box 271, Crossett | |
| Louisiana: 30. Home Charcoal Co., Inc | P. O. Box 814, Alexandria | |
| Mississippi: 31. Black Creek Charcoal Co | Route #5, Lexington Pachuta | |
| Oklahoma: 33. Western Barbecue Supply Co., Inc | Box 111, Sallisaw | |
| Tennessee: | | |
| 34. Forest Products Chemical Co | Box 6745, Hollywood Station, 2753 Chelsea Avenue, Memphis | |
| 35. Hickory Charcoal Co., Inc.2 | 2519 Cherry, NE, Knoxville 3813 Nathanial Road, Knoxville (Hunts- ville) | |
| 37. Plateau, Inc38. Tennessee Products and Chemical Corp. | P. O. Box 441, Cookeville 2611 West End Avenue, Nashville (Lyles- Wrigley) | |
| Texas: 39. Campfire Charcoal Co., Inc | Navasota 3810 Westheimer Road, Houston (College Station) | |
| 41. Goebel Charcoal Co | lege Station) 111- 113 W. 2nd Street, Smithville (Muldoon) | |
| 42. Lone Star Charcoal Co | P. O. Box 546, Quitman Route #10, Box 120, Tyler P. O. Box 142, Marshall | |
| See footnotes page 28. | | |

Post office address¹

OTHER WEST

| Kansas: 45. Chetopa Charcoal Co | Chetopa Chetopa |
|---------------------------------------|--|
| Montana: 47. Big Bear, Inc. | Pablo |
| Washington: 48. Western Charcoal Corp | 2423 1st Street, Seattle (Renton) |
| CALIFORNIA | |
| California: 49. Charcoal Industries | P. O. Box 182, Paso Robles (Adalaide Road) |
| 50. Fort Seward Hardwood Mfg. Co | Box 80, Fort Seward |

¹Towns in parenthesis show plant location. New in 1962.

APPENDIX C

Map 1--Charcoal Producers in the United States

Map 2--Charcoal Briquets Producers in the United States

