

Jessica Nault

10/10/02

interview with John Meier

Me : Hi, my name is Jessica Nault, I am interviewing John Meier, for about mining and were up in the school's cafeteria.

Me : So, when and where were you born?

Mr. M. : I was born in 1940, June 14, in Flint, Michigan.

Me : What are the names of your parents?

Mr. M. : My parents are Donna and Harold Meier,

Me : What did your parents do for a living?

Mr. M. : My mother was a homemaker, she raised four children. Dad was a personnel Director for a manufacturing company down in Lower Michigan.

Me : Do you have any brothers and sisters?

Mr. M. : Yes, I have one brother and two sister,

Me : What are their names?

Mr. M. : My brother is Mike he is the baby in the family, and my two sisters are Mary and Beth

Me : O.K., are you married?

Mr. M. : I am married, my wife is Sheila.

Me : O.K., how many years have you been married

Mr. M. : six.

Me : what are the names of your children?

Mr. M : I have five children total. And the oldest is John. Next is Kaye. Then Amy and I have two babies at home now Jennie and Paul.

Me : Are they twins?

Mr. M : No, Jennie is three years old and Paul is two.

Me : O.K. Hum, How long have you been working and what do you do?

Mr. M : I am director of Environmental Affairs for Cliffs half a dozen times.

Me : So, how long have you been working there?

Mr. M : I have been working for Cliffs since 1970, with a few years off which we'll talk about later. And the present job for four years.

Me : Hum, so, why did you chose to work
Hum... for mining

Mr. M : For Cliffs, the mining company, well I started to work on a project at the republic mining while I was still a student at Michigan Tech. I was in the graduate program, doing a project on the tailing was in and got down to republic a

including
& green

Mr. M: Few times, and it look like a pretty
con. exciting interesting place to work
and in the Ironing Industry, so when
I was about to graduate I contacted
Cliffs and there after I went to
work.

Me : Have you any relatives that worked
in Cliffs?

Mr. M: No, I'm the only one.

Me : Ok.

Mr. M: I'm the first one.

Me : Do you want your sons and daughters
to work there?

Mr. M: Ya, I (Then the bell interrupted us)

Me : Thats the bell

Mr. M: the older children are out of the
area, but certainly, if they came back
to the area encourage them to work at
Cliffs.

Me : Ok., Hum, What other mines, maybe you
worked in any other mines?

Mr. M: Outside of Cliffs or inside of Cliffs.

Me : Both?

Mr. M: Ok, outside of Cliffs I worked
in Colorado for a short time in the
oilfield.

Mr. M; When I been with Cliffs I worked
con. in all the properties the Tilden, Empire,
Republic, Humboldt, Pioneer Ore
Impoement Plant, and many of the
facilities that are not active any
more.

Me : Hum, Over the years what duties
did you perform?

Mr. M : When I started in 1970, I was
working as a project engineer, and
had mostly new construction. My first
construction was the construction of
the Greenwood Reservoir on the
Escanaba River. and then I was involve with
building dams and roads and pipe lines, and
water wells and that sort of thing.

Me : Out of those which ones have been the
most dangerous?

Mr. M : Oh, (Then Mrs. Hebert comes in says
sorry and goes out)

Mr. M : None of them have been particularly
dangerous. In ^{Inherently} dangerous. Stay out of the
way of big equipment, is always
~~what's~~ something everyone has to
do. The jobs I have, have not
been particularly dangerous. Right
now my job is relative to the
office, primarily into environmental

Mr. M: law work.
cont.

me : Hum (bell rings)

me : What are the duties of your job right now?

mr m : my job right now is director of environmental affairs, is to keep up to date on all environmental laws both federal and state and make sure that all of our facilities and the people of our facilities are in compliance with the environmental laws, have the right permits and do what they are suppose to do. Good housekeeping environmentally.

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me : Ok, Do you have to have any education for this job?

mr. m : The job I have now, requires a lot of agreement. In 1983 I left Cliffs and went to law school and graduated and was lucky enough to come back. Back to Cliffs I didn't know that at the time, when I left, that I would be coming back, but it worked to my advantage and the previous jobs I have

Mr. M : as project engineer required a ~~passer~~
cont. degree which I got from Michigan
Tech.

me : Hum, How about your other jobs when
you first started did you need any
job training for that?

Mr. M : Those jobs when I first ~~started~~
with Cliffs need a basters degree in
engineering and my degree I have
a basters and a masters in vigilance
engineering, which is dirt work,
and buildings and roads and
pipe lines, and that sort of thing.

me : Hum, did the jobs require any well
Hum did you use any machinery
or equipment?

Mr. M : The jobs that I have, had hadn't
require any use of any special
~~the use of machinery~~, we've had some
special machinery on the job like
building the Greenwood Reservoir
require a lot of big equipment, but
I didn't operate any. And right
now law books are my special
machinery. They are boring but.

Me : What happens if something isn't aloud
and if you don't catch it?

Mr. M : Hum, there are penalties, for environmental
~~law, just like for other laws. Like if~~
~~you go to fast on the high way, you get~~
~~a ticket and you pay a fine. And~~
~~it is the same way with environmental~~
~~laws, hum, if you don't have a permate~~
~~and you should have a permate, hum, you'll~~
~~get a ticket and pay a fine and maybe~~
~~spend some time in jail, a lot more~~
~~industrial people are spending time in~~
~~jail, than those case a few years ago.~~

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& good*

Me : Has anything like that happened?

Mr. M : Hum, Nobody's gone to jail in Cliffs
and we have gotten some tickets
a couple not very many, were doing
a pretty good job. So, we don't get
into trouble.

Me : Hum, Are there other people that share
this job with you?

Mr. M : I have a counter part over in minisota,
that does the same thing. That I do over
there that I do in Michigan. Ha

Mr. M: has two active mines, that he provides
cont. some environmental law services to, and
then here in Michigan I have someone
who works with me in Ishpeming.
There, also, one person in each Empire
and Tilden, that does about the same
certain thing.

Me : Ok., Hum, what is the most difficult
part of your job?

Mr. M: The most difficult part of the job
(include) I have right know is, reading all
of the laws and the changes of the
laws, and keeping up to date with the
specifics of the laws, they are
changing so, often, and so much of the
law are changing that its a challenge
to keep up to date.

Me : Hum, what have you enjoyed the
most about your job?

Mr. M: totally since I been in Cliffs the
diversity or difference in variety tasks
and jobs that I've had. Theres never
a time when its repetitive and doing
the same thing over, theres something
different all the time, and I think

Mr. M : that's the advantage in an industry like mining, so many things going on working sites, and plants, tailing disposal, and water supply, and all of them are just a little different. The diversity is something new most everywhere.

Me : So, is that why you stayed with the mine all those years is the diversity?

Mr. M : I think it is ya, ya, it's exciting and good people, too.

Me : Hum, what are the biggest responsibilities?

Mr. M : The biggest responsibility are making sure that the Cliffs facilities, are ~~compliant~~^{compliant}, and that the Cliffs are compliant with the law, and that the Cliffs managers do the best they can and knew what the ~~laws~~^{laws} required to do, are and they are required to do. To comply with those environmental laws.

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Me : Hum, have you been involved or witness any accidents?

Mr. M.: No, unfortunately not.

me : Hum, have you ever been in a humorous situations?

Mr. M.: Hum, there are humorous situations every day, but I don't think I recall anything that particularly stands out, ~~but~~ There was one very unique situation that I encountered almost 20 years ago now. When we were constructing the tailing basin for Tilden over south east Palmarc. The scrapers excavated the big pit for sand and gravel for the dam, or dike. And the scrapers haul down about ten feet in the ground as they started to cut off trees there was a log sticking up out of the top of the log sticking up out of the sand. it went a little deeper and cut it off again, and it was in such a strange place normally a tree grows on top of the ground, and grows up, but we were down ten or 15 feet below the ground the normal ground, out there sand plain where we were cutting off these trees, so we investigated, Those trees grew before the last glacier, which was about 10 or 11 thousand years ago, so that was very interesting and a lot of fun digging out samples of trees, there was about an acre of trees either

inclined

Mr. M : Black Spruce or Tamarack and that was
cont. pretty interesting.

me : Hum, Do you want to describe the
working conditions?

Mr. M : Well, my working conditions are
pretty comfortable; I work in a office
most of the time. Occasionally I get
to the mines out in the plants or pits.
And that's a real treat for me. Most
of the time I'm in the office. I have
a big book case of a lot of law books,
and state laws and environmental laws
also federal laws. That I look at everyday
so, I'm got a soft conditions with
everything else.

me : Hum, Have your safety standards changed
or improved?

Mr. M : Yes, I'm directly involved with
safety, and don't have a lot of things
to comply with in my office, but
the safety standards have definitely
have changed over the years and
certainly for the better for all
employees, to protect workers and
I inspect that that will continue
the same as the environmental laws

include

Mr. M
cont.

: have gotten strict and safety laws have come more strict and that's better for all of us because families don't there? So there to be injured on a job. It's all for the better. It's also for class if a worker gets injured.

Me : Hm, what are like some of the safety standards that have been changed?

Mr. M : Training is one of the biggest things, workers are required to training on general safety standards. ^{safety glasses} handling dangerous equipment, dangerous tools and safety shoes are required. Making sure that if an employ is working on a dangerous equipment that that equipment is locked out a padlock is put on the controls so nobody can accidentally start it. So, if I have my arm on the machinery or if one of my friends working on the machinery.

Me : Has, like before you have the padlock has anyone gotten hurt?

Mr. M : I don't really know about anyone in our facilities I don't know the details of that but certainly in the country a lot of people have gotten ^{injury} ~~hurt~~ by that.

Me : So, Hum, Hum Have your duties and jobs changed over the years?

Mr. M : Duties have changed. For several reasons one of the reasons is that we've been involve with Cliffs on different projects when I came to Cliffs the Filden was just in the planning stage and I was involve with the construction of the Filden mine and expansions after that, and the expanding of the Empire. Those jobs just change naturally over the years I got a couple different jobs since I been with Cliffs, I was incharge in the engineering, when I was incharge of the engineering part I was working with a lot of different types of engineer electrical and mechanical and involve with many different types. And then this new job, environmental affairs is entirely different. desseintly.

Nichel

me : What do you mean by different?

Mr. M : Hum, when I was in engineering I was involved with planning things and supervising construction out in the field. Hum, when I was building the Green Wood Reservoir I was in the field all day ~~and~~ ^{and} working with the

Mr. M: workers, and making sure they knew what needed
cont. to be done. That was Sun. This is a big
~~and~~^{to do} change sitting in the office pouring over
paper all the time.

me : So, you prefer working out instead of in
the office, reading?

Mr. M: That's my first choice however times
change and people change and this was a
new responsibility and something I wanted
to do and when I went to law
school I pretty much new that what
was going to happen and I wasn't going
to spend a whole lot of time out doors!
(I chuckled) and the plant.

me : Hum, What are your best co-workers?

Mr. M: Well, everybody we work with is at Cliffs
because they want to be there it's not
like its particularly different than in a steel
or in the big city the way I think of
it. We live here in the U.P. because
we like it. We like it up here. Its kind of
interesting. If you like you stay here. I found
the people are hard workers in this industry.
I worked other places to and numerous and
ambitious and other things. And there are a
few people I worked with that probably stand out above
the rest. When I came to Cliffs, Bob DeGabriele
was Chief Engineer he was a real no-nonsense driver
but he demanded a lot but he was
really fair. He was a special kind of guy
I learned a lot from him about work
and construction. And about life. Hum
another fellow that that probably everyone

Mr. M : remembers that ever worked with him was
con't Robbie Spencer and he was an old timer
who was like an grandfather to all the
young kids that came out of college. He
would work up in the copper mine up
in Calumet for many, many years.
He was pretty old when I first
met him. He took us on our first
lane and taught us new things
about engineering and construction.
And then finally he got pretty
old and retired and unfortunately
passed away.

Me : So, everybody liked him?

Mr. M : Everybody liked him, yeah, yeah
he was friendly to everybody.

Me : Do you remember any special stories
that stand out about him?

Mr. M : Oh, there are some special stories.
He wore one of those old time
mining hats. Right now we have
a hat that a little bit of a hill
on the front. But Robbie had a
hat that had a big wide rim
all around it that had a place for
an old miners lamp that he used
underground up in the copper mines

Mr. M: ~~oss chance we don't use those any more~~
~~son't~~ ~~because they don't work underground anymore~~
~~And if Robbie was ever late he would~~
~~tell us he was checking the pipes~~
~~all morning. That was sort of a joke~~
~~with Robbie~~

me: Yeah Hum, ~~Have you been in any~~
~~special projects?~~

Mr. M: ~~Hum, Yeah unforhenly most of~~
~~my work in Cliffs was special~~
~~projects. Hum, Being part of~~
~~construction of Tilden mine was~~
~~real special to everybody because~~
~~it was a new opportunity to the~~
~~people in Marquette County certainly~~
~~an opportunity for me involve with~~
~~the construction of such a major~~
~~project and many of the other~~
~~project the same way. So,~~
~~Sort of a special project was at~~
~~lease I fell my involvement and~~
~~development of new Environmental~~
~~Fairs here in Michigan and knowing~~
~~and understanding that environmental~~
~~laws are changing at a rapid pace~~

*Includ
+ fair*

Mr. M : We put a real emphasis on learning those environmental laws and teaching employs education them so that the things they did on there job were environmental sound.

Me : Hum, Have you been in any new programs?

Mr. M : Ho, this new environmental affairs is what could be called a new program. We've done a lot of training of employes and from time to time I go to the mines and talk about environmental laws and what we can do and need to do, to better keep this area environmentally clean

Me : Hum, Have you ever won awards or been recognized?

Mr. M : I don't remember anything that I even gotten formal, No.

Me : Hum, At a time have you ever felt like changing jobs, to something else?

Mr. M : MMHuh, I did that in 1983 I hum, things were a little bit slow with the economic down turn I don't know I just, there weren't many

Ke.

Mr. M: projects, and I became interested
in the law so I quit and left
class and moved to Lansing and
went to law school it was a
pretty big change for me, and
I was 43 when I did that

✓ include

But, when I was in law
school I worked for the department
of natural resources, in Lansing
and so I learned some new things
about environmental law and programs
and and then ~~unforchantly~~ ^{fortunately} I was
able to come back to class
to the upper Peninsula.

Me : Like do you recommend like trucks
like if a new truck was being
built do you have to see if it
is ok.?

Mr. M: hum, No I don't do anything
with that in environmental
consiteration with trucks from
time to time we exshonmissions
like specification on a truck we
don't do that. Hum, the things
that I do with environmental

Mr. M: law are making sure that our water
can't discharge in streams are as clean and
we have a permit and are complying
with all parts of the permit and doing
the proper testing and getting the
proper results to comply with the
permit and the same with air we
have air discharge permit every
plant we have has a stack there
are certain conditions we have in order
to be compliance and we have
waste materials just like everybody
does at home people at home will
paint and we have paint at the
mines that needs proper dispose
sometimes regular land fill and
maybe special land fill that this
material might have some special
characteristic

me : Hum, what do you think the future
holds for the Filden or the Empire?

Mr. M: well, I think it is good. The Tilden
and Empire and other people that
work for cities in this area have
done a lot of real hard work over
years and I think it is important
that all of us need to work

Mr. M: just as hard as we can to continue to keep
con't
the cost down to a minimum and to keep
the quality of our product as high as
we can at the demands of our customers
on the steel manufactures. There is
a lot of iron ore in this country and
if we don't do that the cost down,
and the product quality will fall our
customers will buy from someone
else so I think it looks good. We've
done a good job and all the workers
have worked hard to accomplish this
so I think it is good.

Me : Hum, If it was or if you felt it was
going to go down hill would you
take a new career?

Mr. M: Hum, I don't know it depends on
the timing if my job would be
eliminated, hum, I probably wouldn't
take a different career I have
a good background in engineering
and environmental laws I probably
stay in that. I certainly wouldn't
want to move to the city I like
to stay up here but if I could
do that I don't know. But I

Mr. M: I took Sarter with things to work, if
con't things turn bad and don't turn out like
I'm inspired ^{is he a lawyer?}.

Me: Hum, why do you like it up here so,
much?

Mr. M: That is a interesting question from a
young person and my kids always ask that. The
pace of living is really attractive. Living in
Lansing, it was traffic, traffic, traffic, and
there was so many people. Up here there
not much traffic and you don't have
to worry about getting in a traffic jam. The
people are all good people certainly for
the most part. I like the outdoors. I
like to be able to go in the woods.
I have a small farm and sometimes
those winters get a little long. But even
though summers are busiest time of the
year. March you get ready for spring.
The rest of the year is so nice. Those
are the main seasons I like it.

Me: Ok, hum, what do you think the Sutur
books like for the iron mining industry

Mr. M: Well certainly the demand for iron is
still going to continue, it is a major
product in the world market the demands
are changing a little bit. Perhaps the
demand for conventional pellet we make

Mr. M; at Empire and Tilden might not get a whole
con't lot better than it is now and I'm not
an expert but I'm as hyper as and this
is my opinion. Hum, the electric furnaces or
the mini mills are getting a little higher
where as the steel industry or steel
demand right now so mostly those
mini mills use scrap and we recently advanced
had a project out at the Republic mine
where it closed down about 6 years
ago that we would like to reopen the
republic mine and produce an iron
briquettes which would be a feed for
these mini mills and if this works
out then the many issues that still
are standing then we are hoping
we can get a little piece of these
mini mills actions and these
briquettes that we might be able to
produce would be a high quality
feed for those mini mills so I think
those are the type of things that
the whole iron and steel industry needs
to do. We need to look at the demand
worldwide. We are on a worldwide
economy now and do the best we can
to meet those demands. We have
to be flexible and keep cost down and

Mr. M: quality up just like in these first
con't operations.

Me: Hum, How long do you think it will take
before they approve for use to go to the
the B.^o.

Mr. M: Republic

Me: Yeah Republic.

Mr. M: Huh, I don't realke know. I am hoping
within then again this is not anything
from (1,88) its from my own opinion.
I am hoping within a few months from
now. and will cost a lot of money to
develop this new concepts and needs
to get a few parters from the bank
It would be nice to have that
dision made within a few months.

Me: Hum, What is they turn it down what
do you think will happen?

Mr. M: If it doesn't go then, Hum, we'll just
have to another parters or other
uses for Republic or perhaps it we'll
be permantly close, We haven't done
that within the twelve years it has
been active and we don't want to
do that. But we may be forced to
do that. Hopefully not.

Me: Hum, For CCI to remain competitive you must keep the price low and the quality high right?

Mr. M: Right that's the key.

Me: OK, Hum, Why do you think other companies have failed?

Mr. M: Cliffs is done a lot of things over its total existence it's started in the late 1800's and one of the first things we did was back in that time we they bought a lot of land. Thousands and thousands of acres through out the Upper Peninsula much of that is in Marquette County. Perhaps other companies didn't do that now when the Tilden was plan in the 60's and 70's we had this one body out there and it belonged to Cliffs and that was a big factor in making the Tilden a bio project. and then through out the years the Cliffs people have been leaders in developing new processing to keep the quality of the pellet high and the cost down. And we just like to think

Mark
Jacobs

m: we did a little bit better job than some of the other people over the years and keep on doing that and we need to continue doing that

Me : Hum, How do you think history will look at Cleveland Cliffs iron mining company and its workers?

Mr. m: I think the history will regard the Cliffs and its workers as hard workers ambitious, people with a vision who work hard to make that vision come true. Buying the land over 100, 30, 40 years ago, developing the pellet processing, for the whole great world were they hydrate the forth the underground lines now hum, the steam process at Republic works and goes that will be another that will be another thing thing that will be directed a use of iron project on a commercial bases in that sort of thing Cliffs is the leader right now in the United States and the biggest iron producer hum, I think those didn't come by chance theres a lot of good people up here perhaps (The tape stopped!)

Me : Will you remember?

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excellent info
emphasize
the environmental

Mr. M : yes, certainly there will be something to remember that will stand out above the others
Mr. mothers is one of the founders of Cliss
And you know there is the mother mine, Mother Inn,
and mother avenue. And those such things
It's the workers, the people that actually do
the work they are a big part of success
of the leaders

Me : Huh, Hum what do young people have to skill,
what kind of skills do young people have
to do to work in CCI?

Mr. M : As with most other good paying jobs, young people have to know how to do something. To learn a trade. Hum, and that doesn't mean to going to college. But it probly means some school after High School. Trade school collage, university, but continue to work hard and learning to do something. That can be applied in industry or foreign employers such as Cleveland Cliss there just ain't many general labor jobs today like there were 20 or 30 years ago. and it is very difficult for a young High School graduate to work at Cliss's now day learn something stay in school.

Me : Hum, What is the youngest person you ever had working for Cliss's that you can remember?

Mr. M: I expect around 18 but many, many years ago it might of been much younger than that, but I really don't know.

Me: What year did you start, I mean how old were you when you started?

Mr. M: I was, I started in 1970 when I got out of collage, I was 30, I spent some time in the military while I was going collage so I was a little bit older. I was 30 years old when I came to class.

Me: Hum, what is like the oldest person you can remember working there?

Mr. M: Well, my dear friend Robbie Spencer was in his late 60's when he finally retired I think he was 67 or 68. That the oldest I can remember.

Me: Hum, Robbie Spencer was the one you were telling me about was called Grandpa right?

Mr. M: Hui Ha, Yeah

Me: Ok, I was just checking.

Mr. M: Hum, what advise would you give to students today?

Mr. M: Stay in school! Work hard! Do your lessons and don't try skate by those good grades in school will give you

Mr. M: Scholarships if you want to go to collage.
con't and when you get out go to collage try
to learn something that's valuable don't
just try to get through. But do
your best. And desinately will pay
off if you have a vision or a
goal or some though of something
that you young people want to do
individually go for it. Huh, there's nothing
out of reach for ambitious young
litterants and you can do it.

Me: Hum, Have you ever worked on the Union, in
the Union?

Mr. M: No.

Me: Are you in the union?

Mr. M: No I'm not in the union and I have not
worked in the union.

Me: O.K. Hum, What do you enjoy doing the
best in your spare time?

Mr. M: I enjoy being with Sheila and the two
children. And we have a few animals
at our place and Highland cattle, a
team of Belgian horses, some chickens
and a goose, a couple dogs. Since we
have a lot of chores to do there

Mr. M : and we have children they like to
cont collect eggs and feed the cattle and
thats been my hobby pretty much for
the last 3 or 4 years. Build a farm
actually sunday school, too. Fourth grade
is a challenge. but I'm good at it.

Me : Huh, Hum, If you had to do it all
over would you have to do it all
over would you go for CCI?

Mr. M : Huhu, Yeah, Certainly I would that's a
tough question to ask any body that's as
old as I am because you learn a lot and
got a lot of experience over the years
and you know a lot more now than
you did, or I think I do now than I
did 25 year ago but I would say
Yes. Its been a good place to work
for a career a lot of interesting things, learn
a lot.

Me : Hum, Thinking back when you were a
child did you think that having any
other career choice besides mining?

Mr. M : Hum, Yes I wanted to be a doctor, but
I didn't do quite well enough at
college to get into medical school. I
didn't do very well on the entrance
exam so I, someone else rule that
out for me. And I wanted to be

Mr. M: Many things that many young people
can't wanted to be from time to time. But
since high school I pretty much wanted
to be an engineer. I applied in the
navy for a few years that was a
little diversion for a few years before
I got settled down. I knew exactly what
I wanted to be, but I am probably doing
what I am best suited for, and
what I really wanted to do.

Me: Hum, What impressions stand out the most
about mining, concerning withheld associated
with CCI?

Mr. M: I think the good people and I really
mean the good people. It takes good
people to do a really good job. And
that's one thing that I believe Cliffs is
made up of. In the Ishpeming, Houghton
and Marquette County, predominantly
really good people and you see them's
work and you hobbies activities and when
you are in church and other activities
And I think that, that's probly the
reason it stands out the best, the
most in my life, the good people
associated with Cliffs.

Me: Hum, would you like to add anything?
Mr. M: Well I think congratulations to the teachers and
students here at National Mine school who believe in this
project I don't have much to say about
my job and my career at Cliffs but I
think you are doing a terrific job and
a special congratulations to you, you have
done a good job Jessica!

Me: Oh,

Mr. M: You done a really good job.

Me: Oh, thanks for coming.

Mr. M: If I can be in any assistance give me
a call I'll give you my card and my
telephone number is on there if you like
to come by the office some time and
see the mess of paper I have sitting
you can bring your friends along.

Me: Hum, Thanks.

Mr. M: O.K. Thank you.

- 1.) Safety ~~dangerous~~^{dangerous} - pink
2.) Job duties ~~anxious~~^{anxious} - blue
3.) Schooling/training - green
4.) Future - purple
5.) Good - orange and red things of running
5.) Family / co-workers - orange
6.) What has changed
8.) Why stay with Cliffs
9.) Why Cliffs stayed as a mining company - yellow

Orange - family
green
blue
orange co-workers
pink
green
yellow
purple