MACKINAC BRIDGE DEDICATION

Special Edition of the

Upper Peninsula Weekly Newspapers

> The Joining Together

Michigan's Two Peninsulas Linked Together By Huge Span

Prentiss M. Brown

ZIX WAX

Michigan's governor, G. Mennen Milliams, phrased it aptly whosh opened to traffic on Nov 1, 1957. "Here," he said, "is the how and great Northwest Passage." As the countless thousands further cornected with be bridge—the formal dedications entities of the final, and most con-fruit ceremony, connected with the bridge—the formal dedications entities of the governors words will become more and more ignificant to the people of the topper Peninsula of Michigan.

<text><text><section-header><text><text><text><text><text><text>

People's Vacationland

People's Vacationland Thousands of people in the mid-fixest have already discovered the present of the second second second second the second second second second second people second second

See Michigan's page 4B

an and the second second			
Turn The Page For These Features			
Page			
History of Mackinac			
Ferries			
Bridge Financing 4			
Bridge Construction			
Impact of Bridge on U.P			
U.P. Full of Surprises			
Bridge Opening 10			
Bridge History 12			
Hiawatha's Footpath 14			
Dedication Program 16			
Bridge Safety Tests 18			
Modern Accommodations 20			



1

This special Bridge Dedication section is Part Two of the follow-ing newspapers: Bessmer Herald, Crystal Falls Diamond Drill, Clad-sions Delta Reporter, Icon River Reporter, Iabneming Gobs, L'Anas Sentinel, Lake Linden Native Copper Times, Manistique Ploneer-Tibuns, Munising News, Neganose Iron Herald, Newberry News, Ontonagon Herald, Our Sunday Visitor, St. Ignae Republican-News, Staphenson Menomines County Journal and the Wakefield News.

Government, science and labor get together at the bridge opening. Here Michigan's Governor, G. Mennen Williams, at left, is talking with the bridge builder, Dr. D. B. Steinman, and "Big Louie" Step-man, a bridge employe who made headlines when he survived a fall from the bridge.

Crystal Falls

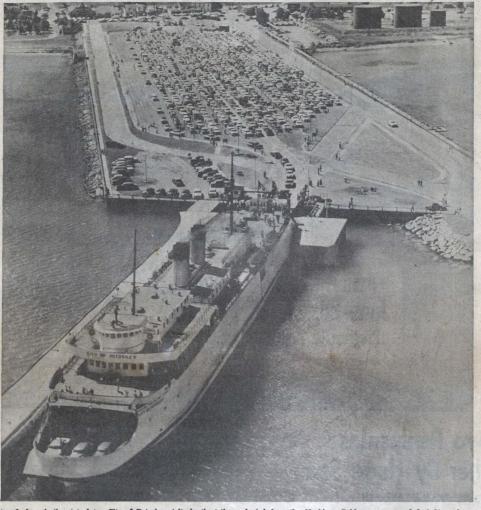
A CASA AND

DEDICATION DATES

June 26, 27, 28

Program on Page 16

A Thousand People Await Straits Passage



Pictured above is the state ferry, City of Petosky, at its berth at the Mackinaw City pier as hundreds of autos carrying a thousand people await passage across the Straits of Mackinac. This was pictured

just before the Mackinac Bridge was opened last November, an event which dramatically erased this "bottleneck" at the Straits. The crossing by bridge now is accomplished in about 10 minutes.



The old and the new. The Straits of Mackinac ferry, the Vaca-tionland, makes one of its final trips between St. Ignace and Mack-inaw City. The deluxe auto ferry made its last trip November 1, up at Mackinaw City.

Persistence Of U.P. Leader **Results In World's Largest Bridge**

Michigan's mighty Mackinas fridge, once a dream of Willims in the board of the Detroit Edison on the activation of the Michigan spectra of th

With the opening of the Mack-inac Bridge on Nov. 1, 1957, the Michigan State Ferry fleet went into "mothballs."

into "mothballs." Conceived as a state highway service in 1922, the ferry service was inaugurated with the com-missioning at the Straits of the steamer, Ariel, with a capacity of 20 autos. The first year it carried 10,351 vehicles. Two government boats, the St. Ignace and Macki-naw City, were purchased to suc-ceed the Ariel and in 1925 were enlarged a handle 60 cars. In 1938 the Straits of Mackinac, con-sidered the Hagship of the little fleet, was acquired.

Winter boat service for autos vas begun in 1936-37 by the leas-ng of the railway ferry icecrushing ers.

ers. In 1937 the state bought two Lake Michigan carferries and con-verted them for Straits use. They are the City of Cheboygan and City of Munising, When the fed-eral government took over the Mackinaw City and St. Ignace in 1940 to transport troops in the New York area, the state obtained a railway ferry which was named City of Petoskey.

This expansion, which permitted transporting as many as 9,000 cars per day, proved insufficient and the state authorized the construc-tion of a huge ice-breaking auto ferry. Diesel electric powered twin propellors at each end, and since this ship was commissioned, the ferries handled as many as 900,000 motor vehicles annually.

More Than 100 Insurance Firms **Protect Bridge**

Investments in the Mackinae Bridge are so large that more than one nundred insurance com-panies joined to cover it.

than one Aundred insufance com-panies joined to cover it. Investors who provided the large amount of money needed to finance the Bridge building re-quested that the ir interests be protected against all physical damage hazards to which the bridge may be subjected. Insur-ance underwriters had to consi-der some of the great possible catastrophic hazards such as earthquake, fire, wind and ice. All investors, large and small, wanted to be protected against any possible loss, including loss of income to the bridge because of physical damage. Although it is hard to visualize and concrete, it is simply a matter of good business to carry insurance. This protection was accomplish-

simply a matter of good business to carry insurance. This protection was accomplish-ed by setting up an insurance program which was carefully ad-ministered from the time the bridge went on the drawing boards. Many insurance on the drawing boards. Many insurance in a relative-ties are not interested in writing bridge insurance at all, and those who do accept any coverage usually participate in a relative-ty small amount on any one structure. It therefore became necessary to deal with an insur-ance organization that makes a specialty of world insurance mar-kets. Finally about 100 compan-ies joined to cover the hazard in the All Risk Physical Damage coverage. Numerous tours to the bridge site by leading insurance underwriters were arranged. The J. S. Frelinghuysch Cor

The J. S. Frelinghuysen Cor-poration, nationally known bridge insurance specialists, report that they can assure the bondholders that their interests are adequate-ly protected.



June 29, 1958 -2B-



2

What a lift for your spirits! What a great time to buy! Now, during the big convertible sales season, you'll discover it costs far less than you'd guess to move up to a Rocket Engine Olds-the <u>most popular car</u> nationally in the medium price class!

....

Special TO HARDTOP AND STATION WAGON OWNERS! This is the best month to make your move to a handsome OLDS Holiday or a glamorous Fiesta

1

A ROCKETING SALUTE FROM OLDSMOBILE ON THIS IMPORTANT NEW LINK IN THE PROSPERITY OF THE PENINSULASI

Commemorating the formal dedication of the great new Mackinac Bridge, Michigan's 83 County Beauty Queens will provide a colorful caravan — spanning the Straits in 83 glamorous Oldsmobile convertibles!

YOU'RE ALWAYS WELCOME AT YOUR LOCAL AUTHORIZED

OLDSMOBILE

QUALITY DEALER'S

................

\$100,000,000 Is A Lot Of Money-Ask P.M.B.

A problem about as gigantic as the designing and construction of the fabulous Mackinac Bridge was its financing. \$100,000,000 is a lot of money. And if you happen to need that much for a pel project, take the word of Prentiss M. Brown-there is only one place you're likely to get it, and that is in a forbidding, narrow, gray granite street called Wall in the City of New York.

Failed Two Times

Brown ought to know. Twice he tried, and failed, to get his hands in Wall Street's pocket for money to build the Mackinac Bridge

he fried, and influed, to get his hands in Wall Street's pocket for money to build the Mackinae The hird time he appeared to The wind the money of the short we be arned how the trick should be done. He came home with the money. Up to that time nobody, not seemed in erested in handing out hac Bridge. In fact, some of the people talked to had difficulty even finding the Straits of Macki-nac Bridge. In fact, some of the people talked to had difficulty even finding the Straits of Macki-nac Bridge Authority were persuasive talkers; more than that, they were completely "sold" on the merit of the bridge pro-ject. Finally they talked Will Street into going along with the idea, but it wasn't easy.

State Helps Out

State neips out The first time they were cold-shouldered because no provisions had been made for bridge main-tenance. The State of Michigan, affer much prodding from the Authority, came through with \$417,000 a year for bridge up-keep, providing the bonds were sold by the following Decem-ber.

keep, providing the bonos were sold by the following Decem-ber. Again Chairman Brown and his men went hack to Wall Street, and again they were met with frosty stares. Most men but not Brown. He is a persistent man and he had a dream to which he was complete-by dedicated.

The Third Try

The Third Try For a third day at the Wall Street coffers, he abandoned the frontal assault and started a soft-ening up campaign with the "right" people. In this he received monumen-tal assistance from Charles T. Fisher Jr., another member of The story of the third, and successful, effort to pry the necessary funds loose from Wall Street is a tribute to the per-sistence of Chairma Brown and hait fellow Authority members, particularly Fisher. Bond Are Sold

Bond Are Sold

Class A four per cent bonds in the amount of \$79,800,000 and Class B 5¹/₂ per cent bonds in the amount of \$20,000,000 were finally decided on. They had to undergo a court test to deter-mine their legality, and in Jan-uary, 1954, the whole issue was sold.

inry, 1954, the whole issue was sold. On Feb. 17, 1954, the Bridge Authority met with underwriters in New York and received a check from Joseph King, presi-dent of the Union Securities Cor-poration, for \$96,400,003.33. On the same late the Authority's con-tractors were given the green light to proceed with construc-tion, and they began immediate-y to mobilize their equipment and personnel for the great task ahead.

Members of at least 13 unions worked on the Mackinac Bridge during its four years of con-struction, it is reported.

IT'S "MACKIN-AW" There is Mackinaw City and the Straits of Mackinae, as well as the new Straits of Mackinaes Bridge, But those pronunciations are all the same. It's "Mackinaw City", "Straits of Mackinaw" and the "Mackinaw Straits Bridge." are all the City," "S and the Bridge."

The roadway of the Mackinac Bridge at its highest point is 199 feet above the Straits of Mackinac.

The 552 foot towers of the bridge are painted ivory. The rest of the span is in green.

June 29, 1958 - 4B



Pictured above is Gov. G. Mennen Williams addressing the big crowd which attended the opening of the Mackinac Bridge on Nov. 1, 1957. The throng at the opening, however, is expected to be pigmy compared to the countless thousands anticipated for the dedication program June 26, 27 and 28, One estimate places the expected throng at nearly 300,000, about as large as the normal native population of the Upper Peninsula.



After nearly 3 years abuilding, traffic starts moving across the Mackinae Straits bridge. Prentiss M. Brown, chairman of the Bridge Authority, is pictured above selling first toll ticket to Governor G. Mennen Williams on Nov. 1, 1957. The event capped the huge con-struction project and marked the first step toward refunding the bonds which made financing of the bridge possible.

IMPORTANT BRIDGE DATES

Ľ		
	Mackinac Bridge Authority Appointed	
l	Board of Three Engineers Retained	
l	Report of Board of Engineers	January, 1951
ł	Financing and Construction Authorized by Legislature	April 30, 1952
l	D. B. Steinman Selected as Engineer	January, 1953
l	Preliminary Plans and Estimates Completed	March, 1953
ŀ	Construction Contracts Negotiated	March, 1953
ļ	Bids Received for Sale of Bonds	December 17, 1
ļ	Bonds Sold and Financing Completed	February 17, 1954
l	Engineers' Precise Surveys Commenced	March 6, 1954
ł	Floating Equipment Assembled for Construction	March, 1954
ŝ	Construction Commenced (Foundations)	May, 1954
l	Anchorages Completed to Elevation plus 10	November, 1954
Ì	First Winter Shut Down	
ŀ	Pier No. 19 Reached Bedrock	
l	Pier No. 20 Reached Bedrock	May 6, 1955
ļ	Concrete Record Established (6,250 cubic yards in a single pier in one day	. May 16, 1955
	Steel Erection Commenced (Main Towers)	July 13, 1955
	Towers Completed to Full Height	November, 1955
1	Worst Storm (78 miles per hour)	November 16, 1
	South Backstay Span Floated to Position	November 19, 1
ľ	North Backstay Span Floated to Position	December 18, 1
ľ	Second Winter Shut Down	December 19, 1
ŀ	Cable Spinning Commenced	
ŀ	Cable Spinning Commenced	. October 19, 1956
ľ	Third Winter Shut Down	. December, 1956
	Final Gap Closed with Steel	The All strength and the standard and the Strength of
	Erection of Suspended Spans Completed	
	Scheduled Opening of Bridge to Traffic	
	Formal Dedication of the Bridge	. June 25-28, 1958

1953

Prodded Michigan Legislature Into **Action On Bridge**

W. S. WOODFILL

<section-header><text><text><text><text>

Michigan's

Continued from page 1B

ly expanded service for accommo-dating the visitors. Already mo-tels and modern dining spots are increasing, land values are going up, new roads are under construc-tion, communities are alerting themselves to the possibilities of the future the future.

Water Wonderland

Water Wonderland Because of its vast water sup-plies, its road, rail and boat con-nections, and the very fact that life is broad and unhurried, in-dustry is expected to examine the Upper Peninsula for new plant sites. Also expected to come north are people looking for summer homes, and some seeking perman-ent residences in the small com-munities that are only 15 minutes drive from the forest depths. Look To Future Alt this-and more-is expected

Look To Future All this—and more—is expected to flow into the Upper Peninsula from the mighty new Mackinae Bridge, and in return the north-ern peninsula people are going to begin looking to lower Michigan, and to its factories and wholesal-ers for the supplies they need.

Dr. David Steinman Selected As Bridge Engineer

Actual building of the Mack inae Bridge was done through competitive bidding by contract. market building by contract. The bridge designer and engi-tars. The bridge designer and engi-tars. The project would be de-layed a year or two and engi-tars. The bridge designer and engi-bale to a voit about \$25 million changes. A group of bankers, who had been authorizied to arrange the financing of the bridge, invited Dr. Steinman in 1952 to a con

Mackinac Bridge Weighs A Million Tons

swept the rock face clean. The rock supporting the bridge, based on data supplied by bor-ing tests, can support from 11 to 57 times the weight of the bridge. This bedrock was compact-ed millions of years ago by vast glaciers, and the weight of the bridge is puny compared to the tonnage of these mammoth gla-cial monsters.

consuge of the set in the observation of the set of the

Two gigantic caissons 116 feet in diameter underlie the lofty fixed cameter underlie the lofty mackinac. They were shaped like cookie destination at the bridge site by destination at the bridge site by id rock more than 200 feet be

the floor of the Straits at 140 pumped out and work can pro-feet. This however, wasn't bedrock. At this point the open dredging wells in the center of the cais-sons, and the cutting edges around the bottom came into ac-tion. Clam shell buckets reached down through the open dredging well and hauled out the overbur-den, while more weight was added to the hollow compartments. The cutting edge sliced down through the hole thus formed, and finility reached bedrock. The firm bond, so they wrigged up a firm bond, so they wrigged up a sort of vacuum cleaper and the rock face clean. The rock supporting the bridge. The rock supporting the

There is only one toll gate at the Mackinac Straits Bridge. It is on the St. Ignace side of the span.

June 29, 1958 - 5B -



Designed to resist any pressure of winter Ice, the Mackinac Bridge boasts anchorage piers containing some 184,000 tons of concrete and steel. The above picture shows the massive north cable anchorage pier. The pier was sunk 94 feet below the water surface to bedrock, and rises 118 feet above water. It is capable of resisting a total pull from both cables of 60,000,000 pounds. Construction of the pier started with the building of a cofferdam, 115 feet wide by 135 feet long. Bracing was installed in three large sec-tions fabricated ashore and barged into position. Floating derricks were used to lower the 107 ton braces into exact position.



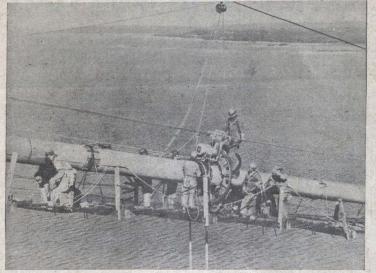
The new Mackinac Straits bridge and the Michigan Dairy Industry have this in common. Each leads to better living and a greater future for the people of Michigan.

In dedicating the new Mackinae bridge, Michigan Dairy Farmers remind you that you never outgrow your need for milk or the good foods made from mills.

Drink 3 glasses of Milk every day

American Dairy Association of Michigan

Mackinac Bridge Is World's Largest Suspension Span



Men and machines worked high over the waters of the Straits of Mackinae to tie-together "Big Mac." Spinning the main cables and making each of them a single stronger-than necessary "tie" for the huge main was one of the most important parts of construction. Each of the two finished cables is 24 inches in diameter.

Fabrication Of Mackinac Bridge Like Huge Jig-Saw Puzzle

When the vast amount of ma-terial—made in various parts of the country—began piling up in St, Ignace where the "puzzle" was put together, visitors were prone to ask: "How do you know where everything goes?"

About were strewn big frames of steel. Some were curved, some were straight. Sizes ranged from two and three foot squares of ma-terial up to sections weighing as much as 75 tons.

Steel Jungle

This seemingly endless steel jungle was further complicated by the fact that a single strut for one of the bridge towers might have as many as 70 different pieces of steel needed to complete the section, and each piece had to be

A huge jigsaw puzzle with parts attached in its proper order or the weighing up to 75 tons—that was strut could not be fabricated. Key to the seemingly steel containing the mighty Mackinac Bridge. Key to the seemingly steel containing the mighty Mackinac Bridge workers during the sate of the seeming the sate of the s

Paul Bunyan Job

Even the mighty Paul Bunyan, premier logger of the north coun-try, would have been stumped if faced with the weighty problem of

It's "Mackin-aw"

There is Mackinaw City and the Straits of Mackinae, as well as the new Straits of Mackinae Fridge. But those pronuncia-tions are all the same. It's "Mackinaw City," "Straits of Mackinaw" and the "Mackinaw Straits Bridge."

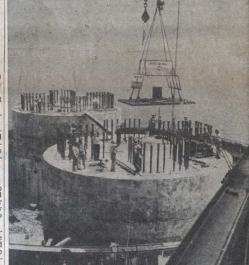
ever, nad the "know-how." The huge steel castings, weigh-ing 32 tons each, were mounted on top of the bridge towers, car-rying the 24-inch main cables which hold up the central suspen-sion span.

Huge Lift

The saddles were floated out to the tower piers on scows and hoisted some 556 feet into the air to the top of the towers. They were then given time to shift into their permanent positions.

their permanent positions. Weight of the roadway struc-ture as it was built pulled the main suspension cables toward the span center, thus shifting the saddles. Through complex calcu-lations, bridge engineers estimat-ed the saddles would be moved toward the center of the bridge a distance of three feet, one inch. The saddles were offset that much to compensate.

<section-header><text><text><text><text><text><text><text><text><text><text>



This was the scene as the first steel was bolted into place on the North Tower pier. American Bridge company workers supervise the installation of bed plate as the work of building the super-structure was finally begun.

\$4,000,000 Worth Of New Roads For Mackinac Bridge Approaches

And the set of the set through traffic.

Major projects on the north side of the Straits included new

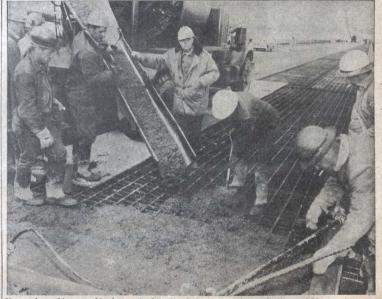


June 29, 1958

More than four million dollars dual roadways from the bridge struction to link the new Straits Bridge to present state trunklines, there and a half miles of dual roadways to replace old US-2 from Highway Department. On the St

South of the Bridge new high way construction included dual roadways from the south city lim-its of Mackinaw City to the bridge; structures in the Macki-naw City approach work: one to carry a US-23, US-27 connection over the relocation of US-31; a span to carry US-31 over the New York Central and Pennsylvania railroads. In addition to the re-location of the three main routes at Mackinaw City, the Highway Department placed a bituminous surface on 7.3 miles of US-31 from Mackinaw City south to the vicin-ity of Carp Lake. These contracts amounted to more than one and a half million dollars.

Four lanes are provided for traffic on Michigan's one hun-dred million dollar bridge. The 48-foot roadway has a small center mall two feet wide to separate opposing traffic. The two outer lanes are each 12 feet wide, the inner lanes 11 feet wide.



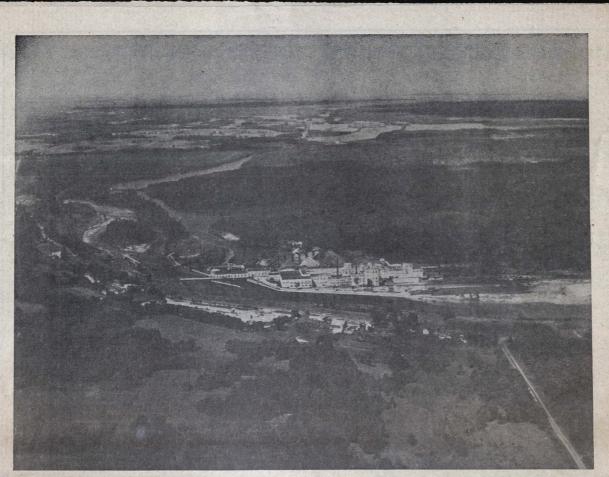
Men and machines combined, too, to lay the deck of the bridge. Beslite, weighing a third less than ordinary concrete, fills the steel road deck to a depth of 4% inches in the outer traffic lanes, and is topped with asphalt. This type of construction saved weight and structural steel requirements.

Congratulations to the forward-looking citizens of our home state on the completion of the Mackinac Bridge!

from Chrysler Corporation The *Forward* Look

> PLYMOUTH DODGE DE SOTO CHRYSLER IMPERIAL





Industry—Agriculture—Forestry—Vacation areas—they all go to make up the Upper Peninsula of Michigan and these are the prime recipients of the impact of the Mack-inac Bridge. New industry is already coming. New steps are being taken to improve farming techniques to increase production. More trees are growing and forest pro-

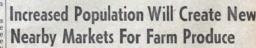
ducts are going into industry, building and manufacturing uses. This vast area, with its hundreds of lakes and streams and forests is looking to the future confident of its position as one of the mation's outstanding year-around vacation centers and an-ticipating a new interest in its industrial advantages.

Impact Of New Mackinac Bridge On Michigan's **Upper Peninsula Expected To Be Far-Reaching**

tainment, etc. It is expected, too, that Michi-gan will now become "a" state in place of a divided one, that its commerce will expand because of that. A big proportion of the U-P's trade has been flowing down the west side of Lake Michigan. to Green Pay, Milw ikee and Chicago. Now, with direct high-way contact with Lower Michigan centers, such as Detroit and Grand Rapids, that U-P trade will be diverted from Wisconsin and Illine's to "Michigan." Some of the Peninsula's towns

and Illincis to "Michigan." Some of the Peninsula's towns and townships are already awake to what the future can be and are planning accordingly. Some are being needled into action by Chambers of Commerce or indivi-duals who anticipate the true im-pact of the future. Some business people see the light and are ac-ting on their own.

These things can be attributed on national trends, to "progress." ind also to "The Bridge." Those ounties and towns closest to the traits of Mackinae will, natural systems of the source greater benefits rom the big span than those fai-ner away, but all will feel the mpact of "Big Mac." Those folks supposedly in the the way. make its every port a po-tow, now consider that the tour, st traffic is the No. 1 "industry." A the Upper Peninsula. They ex-tered it to grow even more in-the Big Bridge" has made all America conscious of this great. Thous a transmission of the source of the source of the Upper Peninsula. They ex-tered it to grow even more in-so one of the last few "frontiers" the Big Bridge" has made all America conscious of this great, though sometimes neglected, part of the North Courty and the impact is sure to be felt in its every nook and cranny.



being needled into action by Chambers of Commerce or indivi-duals who anticipate the true im-pact of the future. Some business people see the light and are ac-ting on their own. Power-wise, the Upper Penin-sula is putting more kilowatis of LF gas to work than ever before, and the outlook is for still greater



THE MACKINAC BRIDGE will lead millions of Summer visitors to such vacation spots as this. Cool breezes sweeping from Lakes Superior, Michigan and Huron "air condition" the Upper Penin-sula ... its lakes and streams are ready for fishing, boating and wimming. The bridge is a new gateway to one of America's grand-est vacation lands.

Upper Peninsula Full Of Surprises-Come, See

the Upper Peninsula of Michi.
 Trom Michigar's grand new factor of the Statement of the Michigar's county there's something down.
 Trinc new safe highways smooth of the Gairyland of Menomine of the Waves on third gains.
 The new safe highways smooth of the United States. There are woods for early the diskes three are woods for early the diskes three are woods for the Michigar's and there's something new some thing new some thing new some third for the Waves one's the stateway in the world a transmission of the Stateway in the world a transmission of the Stateway in the world of the Michigar's and the world a stateway in the world a transmission of the Wavesone's thirds and the travelet was not be world over. Iron or the Jading the south shore of Lak Stateway in the world's highest artificial skie world a statement. The wavesone's the the ore-loading the world a statement waters of Kitch-tikken's.
 Mackina County - make the ore-loading the world a state state.
 Mackina County - make the ore-loading the south shore of Lak Stateway in the world a stateway in the world over. Iron or the south shore of Lak Stateway in th

"If you're looking for some-Jacques Marquette, early Jesuit thing different, look around — the Upper Peninsula of Michi-gan!" From Michigan's grand new Mackinae Straits bridge to the formations, scenic routes, fish-ing "holes" and prime hunting areas.



The rifle hunting season hits its peak during the annual deer season in November, and it's the same old story in each of the 15 U-P counties. Young ninrods and old, men and women — they all get into the sport these days. The old days of "waiting" at the Straits to get across to the Upper Peninsula are gone, now that the Straits of Mackinac bridge carries traffic, night and day, the yearround. Archers, as well as rifle-hunters, have their "day" at deer hunting. Their season precedes the general rifle season.



Spring and summer visitors to the Upper Peninsula will certainly make an impact on lake and stream fish, but vice versa, U-P fishing adds a wallop to the sport. These three anglers were mighty pleased with their catch of Northern Pike. The hundreds of Peninsula lakes and streams are favorite "holes" for trout, pike, bass and other fish. The State Conservation Department carries on a re-stocking program.



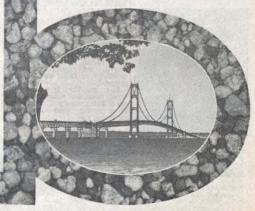
June 29, 1958 - 9B

a tribute to The Mackinac Bridge and to those who made it possible ...

- the planners
- the designers
- the contractors
- · the people of Michigan

Weighing approximately one-third less than ordinary concrete, strong, light weight Beslite concrete was poured into the outer two traffic lanes of the suspended road deck.

By using Beslite concrete. savings were realized In structural steel requirements and in total construction costs. The Beslite deck also aids in assuring aerodynamic stabil



LIGHT WEIGHT AGGREGATE CORPORATION BESLITE . . . the light 12720 FARMINGTON ROAD . LIVONIA . MICHIGAN







Traffic began rolling over "Big Mac" on Nov. 1, 1957, as promised 4 years earlier by its builders. Reams of news copy and thousands of pictures flowed back to the rest of the world from the mass of newspapermen and photographers who covered the historic event. A motor caravan of Michigan state officials, the members of the Bridge Authority and newsmen made the initial crossing, after which the new "link" between the Michigan peninsulas was opened to general traffic.

Thousands Attend Bridge Opening

<section-header><text><text><text><text><text><text><text><text><text><text><text>



and pictures commemorating the opening of the bridge to traffic. A cavalcade of dignitaries in Brown received from Gov. Wil-liams a check for \$3.25, repre-senting the bridge. Thereupon, thousands of autos, lined up for miles at Mackinaw City and St. Ignace, commenced crossing the bridge. A total of 930 vehicles made the trip in the first hour and 3.005 during the 10 hours left in the first day. Vehicles ranged from Model T vintage to high-powered trucking witis, many of which had been waiting in line for passage for three days. Stortly afterwards, ceremonies signalied the demise of Michigan's Great White Fleet, the state ferry system, which since 1923 had ferried 12,000,000 vehicles and 30 milion passengers across the Straits of Mackinac. Final trip of the ferries was

Conservation laws regulate hunting and fishing.

MACKINAC STRAITS BRIDGE

<section-header><text><text><text><text><text><text><text>

Snow Problem Isn't What

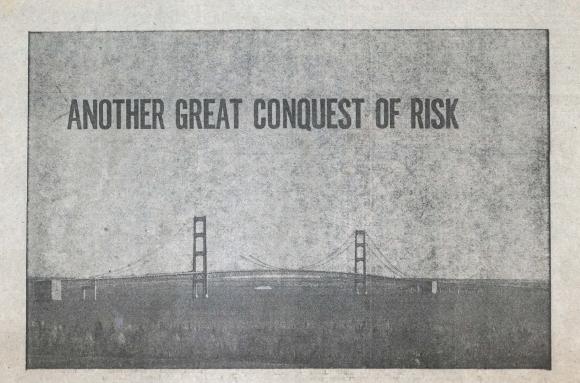
It Used To Be; Asset Now



This is a typical scene of Winter along Upper Peninsula highways. All roads are open to traffic through the Winter months, and driving is as safe or safer — than in the Summer months. Motorists in the U. P. find far more paved highway than gravel, and practically every mile of state and county road is paved.







Many triumphs of man helped build the Mackinac Straits Bridge --

- The perseverance of a few who overcame the doubts of many . . .
- The engineering genius which designed five miles of highway cradled on two steel towers and 34 concrete and steel piers . . .
- The construction skills which employed a multi-million-dollar armada of land and deep-water equipment to reach out through the shallows with great causeways... to anchor the piers as much as 205 feet under water... and to weave 41,000 miles of cable-wire into huge skeins, looped over the 552-foot towers, to suspend more than a mile and a half of roadway high above a busy shipping channel.

And one of man's greatest triumphs — the conquest of risk through insurance — made these accomplishments possible . . . supporting every step of the project as securely as bedrock holds the 1,000,000 tons of this longest of all suspension spans.

Here again, as it does millions of times every day in both the spectacular and the commonplace events in the progress of man, casualty insurance quietly performed its part of the job —

- Assurance against crippling financial loss from the many hazards faced by those who devoted 2,000,000 man hours to engineering work . . .
- By those who risked \$100,000,000 of capital to finance the bridge . . .
- By the quarries, mines, mills and shops and their 7,500 employes who produced the bridge materials . . .
- By those who transported the materials to the Straits . . .
- And by the construction firms and their 2,500 employes who furnished the costly equipment and did the work.

Yesterday's dream of a united Michigan and today's fulfillment have produced another contribution to a better tomorrow . . . a great job, well done.

But the job of casualty insurance is never done.

Through all the tomorrows it will be an unseen part of the great bridge, ready to restore any accidental damage. And it is the protective companion, throughout all their travels, of the millions of people who will cross the span.

Casualty insurance is silent partner to all mankind . . . to the builders of great structures, the developers of new products and processes, the man at his work, the family on the road, the babe in its crib . . . because casualty insurance is people working together, sharing the burden of their common hazards along man's passage through time — conquering risk.

It is the provider of confidence, destroyer of fear, without which there could be no material progress the foundation of man's freedom of enterprise,

> MICHIGAN INSURANCE INFORMATION SERVICE 611 Bank of Lansing Building Lansing, Michigan

History Of The Great Bridge Across Mackinac Straits

The Chippewa Indians, immor, the chippewa Indians, immore the characters of Hiawatha and the characters of Hiawatha and the characters of the charact

Discussed In 1888 On July 1, 1888, the board of directors of the famous Grand Hotel at Mackinac Isl.nd held their first meeting. A bridge across the Straits was the main topic and the minutes show that Commodore Cornelius Vanderbit said: "We now have the largest-well-equipped hotel of its kind in the world for a short season business. Now what we need is a bridge across the Straits." The great Firth of Porth Bridge in Scotland was under construction then and completed in 1899. However, it was not until 1920

sectiand was under construction then and completed in 1889. However, it was not until 1920 that any additional documentary evidence concerning the connec-tion of Michigan's two Penin-sulas was recorded. Then, the state highway commissioner, sug-gested a floating tunnel. He in-vited other engineers to suggest ideas for crossing the Strats. Mr. C. E. Fowler of New York City came forward with an ambi-tious project to solve the prob-lem by a series of bridges and canseways that would start at Cheboygan, some 17 miles from the Stratis, and traverse Bois Blanc and Round Islands, touch the southern tip of Mackinac Island and leap across the deep channel to St. Ignace.

channel to St. Ignace. Three years later the Legis-lature ordered the state highway department to establish a ferry years traffic on this facility be-came so heavy that the late Gov-ernor Fred Green ordered the same agency to make a study of bridge feasibility. The report was favorable and its cost was esti-mated at 30 million dollars. Some strides to get the project under way were taken but it was event-ually dropped. Writing in the Michigan Alum-

Writing in the Michigan Alum-nus-Quarterly Review, Spring 1937, the late James H. Cissel, first Secretary of the Mackinac Straits Bridge Authority said:

Reviewed In 1934

"Early in 1934 the matter was

Reviewed in 1954 "Early in 1934 the matter was again revived and proposed as a suitable P.W.A. project. In the extra session of 0934 the Legis-lature criated the Mackinac Straits Bridge Anthority of Mich-igan and empowered it to invest-igate the feasibility of such con-struction and to Eranee the work by issuance of revenue bonds. The Authority of such con-struction and to Eranee the work by issuance of revenue bonds. The Authority of such con-struction and the feasibility of such con-struction and the feasibility of such con-struction and the feasibility of such con-struction and the complete preli-minary studies, the Authority was abit to reach the conclusion that it was feasible to construct a bridge directly across the Straits at an estimated cost of not more than §32,400,000, for a combined wo lane highway and one-track railway bridge. In its studies the buttority utilized soundings made by the War Department Engi-mers and contractors exper-ineers and contractors exper-tion. The Authority made two at-

June 29, 1958 - 12B

brings Made
 Borings Made
 From 1936 to 1940 borings were granted to the statistic by boat had failed, and through michigan a bridge or turnel would be required. The edit traffic geologic, ice and way through michigan a bridge or turnel would be required. The edit traffic geologic, ice and way the current studies of a very compticable, the only question in his mind was that of cost.
 Apparently the dedication of the Brook and Bridge backers encourd agement. As Lignace store owner in 1884 applied the thought to his aperce. Hereprinted an artists conception of the famous New York structure and captioned the straits of the famous New York structure and captioned the backinae Bridge accross the Straits of Mackinae.
 Mackinae La Land Bridge accross the Straits was the mans Grant and bridge backers encourd weekly and on his packaging paper. He reprinted an artists was the man legislation recreating the Mackinae.
 Mackinae La A bridge accross the Straits was the Base of the Bonds.
 Mackinae La A bridge accross the Straits of Mackinae.
 Mackinae La A bridge accross the Straits was the back for the famous Grand Hotel at Mackinae.
 Mackinae La A bridge the law required the Authority was ready to offer the state origination recreating the advertise the rest and bridge backers was calcilated to the univest manse the state origination recreating the advertise the rest and bridge backers was study to offer the state for the famous Grand Hotel at Mackinae.
 Machina La A bridge accross the Straits was the manse show that bridge backers and bridge backers and bridge backers and bridge backers areas the implement feasibility on the legislation was enacted, but it was the manse of the famous Grand bridge backers and bridge backers anditie the



Each of Michigan's 83 counties will be represented by its own queen at the 3-day Mackinac Bridge Dedication Festival, and each queen will have a new, white 1958 Oldsmobile convertible for her private use. The cars will pick the queens up at their homes and carry them to the Straits. In the picture above, "Miss Ingham County" (Georgia Cotsikas of Lansing) extends a smiling welcome to the thousands of visitors expected to attend the Bridge Dedication June 26-28. Oldsmobile provided more than 100 new convertibles for use during the festival.

for use during the festival. ment funds. Another effort to finance with this added induce ment in June of 1953 was like wise unsuccasful, but toward the covered and \$99,800,000 worth of Mackinac Bridge bonds were bought by investors all over the country. Contracts which had been awarded contingent upon this fi-nancing were immediately im plemented. Merrit-Chapman & Scott Corporation's \$25,700,000 agreement to build all the four-dations led to the mobilization of



Pictured Rocks, stretching ensward from Munising for 40 miles, are one of the premium scenic attractions of the Upper Peninsula. "Miners Castle," pictured above, is the best known of the many wind and water-carved sandstone formations. Cruises to Pictured

Rocks are made daily during the Summer months from the Munis-ing city pier. Each trip takes 2½ hours. You can drive to "Miners Castle," a 12-mile trip out of Munising, and get a view of the colorful formation.

PICTURED ROCKS CRUISES **5 TRIPS DAILY from Munising City Dock**

"TIGER LADY II" Capt. Claude A. Hanson PHONE 385-M

ABOARD THE

"SEA QUEEN II" Capt. Everett Morrison PHONE 109-M



42,000 Miles Of Wire 'Hold Up' Bridge Span

The world's longest suspension bridge is also one of the most photogenic. This exceptional picture, showing a stream of cars approaching the Upper Peninsula side from the north lower, which rises 552 feet above the blue waters of the Straits of Mackinac equal to the height of a 46-story building.

The main span, between the two towers, is 8,614 feet long and affords a vertical clearance of 148 feet for the passage of Great Lakes ships.

Each of the two main cables, 68 feet apart, is 24½ inches in diameter. THE BRIDGE BRINGS IMPROVED M-A-B-C SERVICE TO ALL MICHIGAN DAIRY FARMERS MICHIGAN ARTIFICIAL BREEDERS COOPERATIVE INC. 3635 FOREST ROAD BOX STIL EAST LANSING, MICHIGAN



to your family ...

Milk is essential to the health of your family. It helps to build strong young bodies. Helps older bodies maintain natural vigor and vitality longer. A big step toward keeping yourself and your family fit is to drink plenty of whole fresh milk.



We join with our many friends from the north— The great Mackinac Bridge is the culmination of a long cherished dream

Host to Michigan

HOTEL OLDS



Michigan Milk

P.R ODUCERS ASSOCIATION

OWNED AND OPERATED BY \$6,500 DAIRY

How important is milk?

to your community...

Milk is essential to the economy of your community. Much farm income, for example, is dependent upon milk. Local business, in turn, is largely dependent upon farm buying power. Sound milk marketing, therefore, is critically important. That is why the policies of the Michigan Milk Producers Association are based on guaranteed market and guaranteed payment, guided by long experience, supported by facta.

FARMERS

'Far Along the Bridge of Legends Runs the Path to Gitchee Gummee'

To those from far places and those from near places and to those who once knew but may have forgotten, and to all others who tread the hallowed ground of Longfellow's legend:

Mackinac Island, the island of the turtle at the junction of Lakes Michigan, Superior, and Huron, was the center of the Indian fur trade in the mid-west, to which the natives in their canoes, came far and wide by the thousands to barter their furs with traders.

When the white man arrived and founded St. Ignace, the rusty mounds of iron ore in the Mesabi mountain ranges of Minnesota had found no use supplanting copper.

Nokomis, daughter of the moon, according to Henry Wadsworth Longfellow, was swinging in a swing of grape vines, when her jealous rival cut the leafy swing asunder. She fell upon the prairie where she bore a daughter named Wenonah.

Wenonah was wooed by the West Wind and bore a son, Hiawatha, dying in childbirth. Hiawatha was reared by his grandmother, Nokomis, by the shores of Gitche Gumee.

Iagoo was the great hunter, also known as "The Boaster."



HUGH K. DAVIDSON Detroit, Michigan Copyright 1955-Hugh K.Davidson

At the conflux of three waters, Where the avarice of traders Bartered European baubles Of a culture superficial For the silky skins of sables. Lay the island of the turtle. Fringed with pines and rocks foreboding, Gateway to the Big Sea Water.

Where a simple native logic Of a race espoused in magic Never looked benath the surface surges of uneasy water, Water of conflicting temper, Never smooth and ever deeper, Straits of Michilimackinac.

Where the son of sad Wenonah Trailed the reindeer, filled his larder, Where the mounds of rising metal Hid the lodestone of the ancients, Lay the force of dormant nature In the shadow of the turtle, Shores of Michilimackinac, Memories of Hiawatha.

There two leagues of fretful water Stayed the reach of easy conquest For the lethargy of white men Who know naught of bow and quiver, Save to point the turted arrow Toward the hills of the Mesabi, Toward the mounds of rusty treasure, Yet unharnessed by the white man.

From the winter's traps and hunting Came the natives from the rivers, Came the braves and came lagoo, Came cances of birth and leather, Pale slivers from relining moons, Slim crescents from the Western moons Rescued rims of lingering moons From beyond Mesabi's ranges.

Came the fathers and the settlers, Came their robes and came their altars, Came their forges and their anvils, Came the sailboat, came the steamboat, From the old land came their craftsmen, Came their daring matching legend, Forged the canon and the ploughshare, White men of the mighty steel age.

On the grapevine of Nokomis O're the rough and tumbling waters, Ran a path on grape vines hanging. Ran a path worn smooth in legend In the uplands of the phantom, And the footsteps of the hunter On the ghost walk in the heavens Live in memory forever.

In the rough and tumbling waters, Where the pathway of the phantom Swayed upon the grapevine hanging Stand the pillars of Nokomis, Near the sleeping dormant turtle There a net of fringe and cross stitch Floats upon a braided cable, Far anchored in the Northern lights.

Generations of lagoos In tradition of the hunter Trail across a concrete ribbon Through the net on clouds suspended, Ride on wheels all shod in rubber, Moulded footsteps in a pattern, Faultless imprints never ending, Glistening beetles skimming Northward,

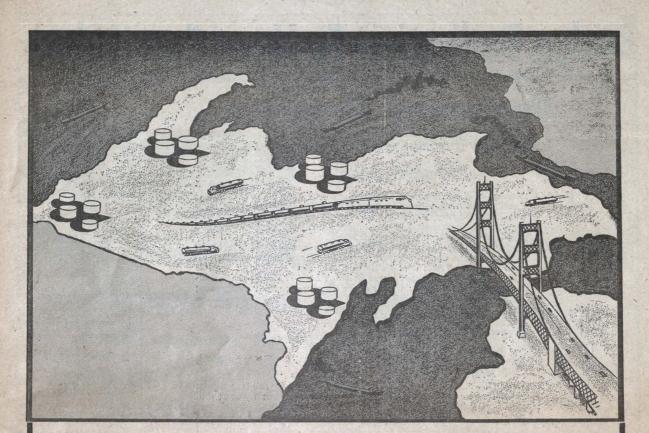
Millions in succeeding ages, Ride the highway snug in cradles Far above the sparkling ripples Ascending in the Milky Way Trace the arc of an arrow's flight On the contour of the rainbow, To the land of the Great Hunter To the land of Hiawatha.

Far below in swirling currents Stately ships of world-wide commerce White men's steamboats, fancy's playthings Toys of Giant Micromegas, Slowly pass the arching rainbows, Graceful monsters in perspective, Gently trailing soft gray smoke plumes, Paltry progress scarcely moving.

Far along the bridge of legend Runs the pathway to Mesabi Runs the path to Gitchie Gumee To the shining Big Sea water Spanning wonder of the New World Sparkling dew in the early dawn Lace of gold in the setting sun Majesty in sweeping splendor.



June 29, 1958 - 14B -





Wayne F. Burke Ohio Oil Co.

J. A. Citrin Citrin Oil Co.

A. V. Fraser Standard Oil Co.

A. G. Welter Cities Service Oil Co.

Truman H. Gish Naph-Sol Refining Co.

Walter A. Guthrie Socony Mobil Oil Co. Earl E. Huntley Farmers Petroleum Cooperative

AN'S age-old search for the NORTHWEST PASSAGE now becomes a reality with the opening of Michigan's magnificent Mackinac Straits Bridge.

From St. Ignace, Mich., to Everett, Wash., the neglected northern transcontinental highway US-2 now lures the jaded traveler to the cool lakes of Northern Michigan, and westward to Glacier National Park, the Yellowstone and the Columbia River running down to the Blue Pacific.

From the Bridge end, the tourist may turn east to the worldfamed Soo Locks, the Ontario lake country, Niagara Falls and Old World Quebec.

Truly, the Mackinac Straits Bridge opens a new wonderland to the traveler seeking new pleasures-and to a vast hinterland of awakening commerce.

And, as tourism and commerce depend on the auto, so the auto depends on petroleum.

Throughout Northern Michigan, thousands of men in the petroleum industry have made ready the tank storage, the distribution systems and the modern service stations to serve the people of the area and their best customers, the tourists who come to stay and those who pass through our Water Wonderland.

Michigan Petroleum Industries Committee

1181/2 West Ottawa, Lansing 7, Mich.

- W. E. Slaughter, Jr. Aurora Gasoline Co. John W. Southworth Shell Oil Co.

- J. H. Askren The Pure Oil Co. Frank Baird-Smith Refiners Transp. and Term. Gorp.
- Ray R. Barth Sinclair Refining Co.
- James B. Brown McGregor Oil Co.
- L. W. Brummitt Lakeside Refining Co.

MEMBERS

- - - L. R. Komperman Leonard Refineries Inc.

 - V. H. Kellerman Michigan Petroleum Assn.
 - Donald Lent Retail Gasoline Dealers Assn.
 - Stuart Milster Bay Refining Co.

 - E. Allen Morrow Oil and Gas Assn.
- H. G. Ricketts The Texas Co.
- C. William Sucher Speedway Petroleum Corp. G. Clemens Theisen Theisen-Clemens Co.
- P. E. Watts Oil Information Comm.
- Galen E. Wilson Galen E. Wilson Petroleum Co.
- G. B. Wreith Sun Oil Co.
- W. D. Gowans Socony Mobil Oil Co.
- Boydon Jann Gulf Oil Corp. Arthur Jensen Hansen and Jensen Oil Co.

Bridge Dedication To Have Carnival Air

Dedication Program

Thursday-Friday-Saturday, June 26-28

THURSDAY, JUNE 26

9:00 A.M.-Blessing of the Bridge, at St. Ignace.

Exhibits area at Mackinaw City Open: military equipment, aircraft, automobiles, appliances, atomic energy, mobile homes, boat and sports show, farm implement and earth-moving equipment, historical Mich-

igan and Mackinac Bridge construction. Agriculture Show Opens at Cheboygan: Meadowbrook 6-horse hitch; Wilson 6-horse hitch; mounted police, Skip Dowd Dressage Act; Car-roll Payne Riding Act; Jan Porath (National Rodeo Queen); Quarter Horse exhibition; Morgan Horse Driving Act; 4-H Riding Horse exhibition; 4-H Talent Acts; tractor operation contest; steam tractor race; agriculture displays; celebrities.

10:00 A.M .- Parade Assembly, At St. Ignace.

11:00 A.M .- Paratroop Drop, at St. Ignace.

12:00 Noon-Parade Begins, at St. Ignace.

- Bands, celebrities, floats, horsemen, marching units, military personnel, military equipment.
- 8:00 P.M.-Military Band Concert, at Mackinaw City, followed by military events: assault landing; air-sea rescue; Naval vessels offshore; fly-over; drill team competition.

7:00 P.M.-Military Band Concert, at St. Ignace.

Tourist and Sporting Show opens, at Cheboygan: archery, Chickagami Girls, Fly and Bait Casting; Chippewa Indian pageant; trick gun-shoot-ing; trampoline act. Early arrival of Queens at Sault Ste. Marie.

8:00 P.M .- Square Dancing, at St. Ignace.

9:00 P.M .- Fireworks, at St. Ignace, followed by public dancing.

9:30 P.M .- Fireworks, at Mackinaw City.

FRIDAY, JUNE 27

9:00 A.M.—Blessing of the Bridge, at Mackinaw City. Exhibit areas open at Mackinaw City, St. Ignace. Agriculture Show opens, at Cheboygan, Queens registration, at Sault Ste. Marie.

10:00 A.M .- Parade Assembly, at Mackinaw City.

11:00 A.M .- Paratroop Drop, at Mackinaw City.

12:00 Noon-Parade Begins.

B:00 P.M.—Military Band concert and military events, at St. Ignace. Queens assembly and parade, Sault Ste. Marie to St. Ignace, Mackinaw City and Cheboygan.

6:00 P.M.-State Legislature reception and dinner honoring 83 Queens from Michi-gan counties, at Cheboygan.

7:00 P.M .- Military band concert, at Mackinaw City. Tourist and Sports Show opens at Cheboygan.

8:00 P.M .- Square Dancing, at Mackinaw City.

9:00 P.M.-Fireworks, at Mackinaw City, followed by public dancing.

9:30 P.M.-Fireworks, at St. Ignace, followed by public dancing.

SATURDAY, JUNE 28

9:00 A.M.-Queens breakfast and departure from Sault Ste. Marie for the bridge. Exhibit areas open at St. Ignace and Mackinaw City.

10:00 A.M .- Parade assembly, in bridge area.

11:00 A.M .- Parade of Queens to center of bridge; daylight fireworks.

12:00 Noon-Dedication Festival Ceremony:

Blessing of Bridge; Speeches; Jet stunt team; Fly-overs; Naval gun salute; freighter salute; lunch on bridge.

2:00 P.M .- Labor Dedication, at bridge. Inboard utility boat race, at St. Ignace.

5:00 P.M.-Marathon canoe race ends, at Mackinaw City. Mackinac Bridge Dedication Festival Concludes.

A carnival air is encompassing the Straits county over June 26, 27 and 28. dedication festivities for the Machinae Bridge. Girls, fireworks, parades, floats, dipinitaries, military and naval ex-hibitions, great name entertain ers, all highlight various activities during with the official dedication of the Mackinae bridge. Girls, for each of Michigan's down of the Mackinae bridge. Girls, for each of Michigan's down of the Mackinae bridge. The several parades, the severe distance, Mackinas, exhibits and performers. The face, Mackinas, exhibits and performers. The least in public appeal are the great protochnic displays the listing of which required 225 the listing of which required 225 the man 600 varieties of aer argain finale of 1,050 eoior breaks, 3000 heavy reports and 12 American flags with 50,000 can the argain finale of 1,050 eoior breaks, 3000 heavy reports and 12 American flags with 50,000 can the argain finale of 1,050 eoior breaks, 3000 heavy reports and 12 American flags with 50,000 can the argain finale of 1,050 eoior breaks, 3000 heavy reports and 12 American flags with 50,000 can the argain finale of 1,050 eoior breaks, 3000 heavy reports and 12 American flags with 50,000 can the argain finale argain finale to argain finale argain finale to argain finale argain argain argain argain the argain finale argain argain the argain finale argain argain argain the argain argain argain argain the argain argain argain argain the argain argain argain argain argain the argain argain argain argain argain the argain argain argain argain the argain argain argain argain the argain argain argain argain argain argain argain argain th

Magnitude For U.P. Is Re-Defined In Bridge-Building

Bridge-Building Magnitude was re-defined for the people of northern Michigan by the construction of the Mackin-ac Bridge. First insight to this expression was the assembling of \$4,000,000 worth of floating equipment at St. Ignace by Merritt-Chapman and Scott Corp. in 1984 for its pro-ject to build the substructure of the bridge. Major items in this valuable fleet ranged from ten powerful whirley derricks to five work tugs and included 20 material and equipment barges. At the same time came an in-flux of construction men from aff. corners of the United States, reaching during construction peaks a payroll of more than 800 persons.

persons. More dramatic work consisted of reaching bedrock with huge steel caissons measuring 92 feet by 44 feet. Within these caissons worked bulldozers and dredging

by 44 feet. Within these caissons worked bulldozers and dredging anderwater concreting developed by Merritt-Chapman and Scott for just this purpose. The concreting record was established in May, 1955, when 6,250 cubic yards were placed in a single pier in one day. Steel erection commenced on the main towers to rise 552 feet above the water on July 2, 1955, reaching full height in November that year. On Nov. 16 was regis-tered the worst storm of the con-struction period, 76 miles per hour. In July of 1956 the spinning of the huge cables was commened and with substructure, steel erec-tion and cable work all underway, great strides across the Straits were made.

Offices of the Mackinac Bridge Authority, established hy the Michigan legislature, are located in a new building on the St. Ignace side of the span in the Upper Peninsula,



June 29, 1958 - 16B

Come to Glorious Schoolcraft County



- ✓ For RELAXATION
 ✓ For FISHING
 ✓ For HUNTING
 ✓ For the REST of your Life
- Visit Modern Manistique, the Beautiful "Motel City"
- See Kitch-iti-ki-pi, the Famous Big Spring
- Visit the Seney Wildlife Refuge, the Thompson Fish Hatchery, the Wyman Forest Nursery
- Roam Through the Hiawatha National Forest
- Fish our Streams, Swim in and Boat on our Numerous Inland Lakes, Camp at Beautiful Indian Lake State Park
- Play Golf at Indian Lake and Blaney Park

Come By Car, By Bus, By Train or By Air







This Invitation Issued In Behalf of the People Of Schoolcraft County By:

Schoolcraft County Board of Supervisors

The City of Manistique Top O'Lake Michigan

Chamber of Commerce MANISTIQUE, MICHIGAN





Tunnel, Straits Wind Prove Bridge Safe



Northern Michigan's highways are striving to keep pace with the vast Mackinac bridge. Pictured above are the four-lane divided highway approach to the span and the non-access four-lane divided highway which will form a link from the Straits to Canada. The million dollar link designed to connect the bridge ap-proach route to a similar non-access federal interstate highway leading to the Canadian border, is now open to traffic. In the pic-



ture is a glimpse of historic Castle Rock, ancient lookout of the Ojibways, where annually thousands of tourists climb and view the Straits country. When the entire length of the inter-state highway is construct-ed, it will carry motor vehicle traffic from the Ohio border to the Mackinac Bridge and thence to Canada — a super roadway connecting with similar east-west routes now complete or under construction.

BRIDGE LIGHTS PROVIDE NIGHTTIME SPECTACLE

Workmen braved ice-blocked waters and chilled winds as they clambered 200 feet above the Straits to hook up the lights which if-luminate the Mackinas Bridge.

Nighttime brings a magnificent display of red, amber, green and white lights twinkling high above the water.

The system carried 314 lights. Newest lights added have been am-ber cable lights and white spot lights at the bases of the 47-story-high

There are 98 amber cable lights of 107 watts each which stretch from the north anchorage to the top of the north tower, down to the center of the suspension span, back up to the south tower and down again to the south anchorage.

again to the south ancnorage. There are eight 2,000-watt white spotlights illuminating the towers. Previously installed on the bridge have been 164 400-watt mercury vapor road lights which have a blueish tinge; four red aerial beacons that bling on and off at the top of the towers, and 70 red and green navigation lights which are 100 to 200 watts each.



This Emergency and Service vehicle on duty 24 hours a day, is equip-ped to cope with virtually any problem encountered in keeping traffic moving safely on the new Mackinac Straits Bridge. Designed by Bridge Authorities, the special vehicle is capable of tighting fires resulting from ignited fuels or other causes with both mobile and portable extinguishers. It is equipped with a two-way radio, portable generator for emergency electrical power, acci-ylene torches, a stretcher and other first aid equipment. A three-section telescoping tower mounted atop the unit, extends for 30 feet for servicing bridge lights. Twin towing booms coupled with special lifts permit removal of vehicles stalled on bridge in a matter of minutes. The vehicle is equipped with driving power to all four wheels to assure ability to reach the scene of any emergency re-gardless of bridge or weather conditions.

Bridge Builders Watched From Crumbling Ramparts

Crumbling ramparts of historic Fort DeBuade in St. Ignace, Fort Michilimackinae at Mackinaw City and the restored Fort Mackinac high above the "Emerald Isle of the North," beautiful Mackinac Island, for the past four years Island, for the past four years ate, at one time the major mili-have been the locale for the daily operations of thousands of "Side Walk Superintendents." Gathered, offtimes in capacity witnesses of the bridging of the owds, the onlookers, halling Straits. crowds.

Wind tunnel tests on a large-scale model of the Mackinacy file of the Mackinacy file of the Straits of the Struck-file of the Straits of the Struck-man designer of the Struck-file of the Straits were amazed to find file they had to modify the struck file of stability much split the Straits were been by the features of stability much split the Straits of the Straits of the Struck of the Struck-split the Struck of Stability much split the Straits of Stability much split the Struck of Stability much split the Straits of Stability much split the Struck of Stability much split the Stability split

viously investigated. The model was tested for the hypothetical and abnormal con-dition where all openings in the bridge deck are assumed to be completely closed by ice. Even here it was found that the Macki-nae Bridge has complete and ab-solute aerodynamic stability. Its first full winter in use has more than demonstrated the correctness of these test results. Winds that have leveled as many as 80 tele-vision towers in one small area failed to register against the big bridge. Dr. Steinman explains that the

bridge. Dr. Steinman explains that the outstanding feature of the design is the provision of wide open spaces between the stiffening trusses and outer edges of the roadway. Bridge trusses are placed 68 feet apart and the roadway is only 48 feet wide. This leaves 10-foot-wide open spaces along the entire length of the bridge. Torsional stability has been achieved by providing two systems of lateral bracing.

Don't Try To Count As You Cross Bridge

They're there, 5,868,300 of them, but don't try to count them as you cross the Mackinač Bridge.

Bridge. They're rivets and bolts, 4.851,700 steel rivets and 1.016,600 high-strength steel bolts, all individually scaled in place by steel workers and calculated by br. D. B. Steinman's engineer.

Dr. D. B. Steinman's engineer. Prime material specifications were required and the spacing of the rivets was such that when out in the field the workman found an occasional hole not per-fectly matched, the hole could be reamed to the next rivet size. Diameters were % inch, 1 inch and 1 and ½ inch. Shortage of skilled riveters moved contractors to substitute high-strength bolts for field riv-ts. The calculation of six million

high-strength bolts for field riv-ets. The calculation of six million rivets and bolts and their accu-rate location and spacing on the office drawings; the individual in-specting and testing of the rivets and holts in the shop and field constitute a picture of infinite detail. This is also reflected in the fact that the design and erection of the Mackinac Bridge required a total of 85,000 blue-prints.

Approximately 10,350 men were employed in designing and building the Mackinac Bridge.

Workers used 4,851,700 steel rivets and 1,016,600 steel bolts in building the Mackinac Bridge.

A total of 85,000 blueprints and 4,000 engineering drawings were used in the construction of the Mackinac Bridge.



June 29, 1958 - 18B -



Final touch prior to opening of the Mackinac Bridge (Novem-ber 1). U. S. Steel's American Bridge Division workmen weld steel bridge flooring sections together. The two inner lanes are of open LBeam-Lok steel flooring, while outer two lanes are concrete filled. Concrete Later was topped with asphalt.



In the van of the motorcade which "rode the bridge" at its opening last November was Governor and Mrs. Williams and Larry Rubin, executive secretary of the Mackinac Straits Bridge Authority, mak-ing the crossing in a white Chrysler Imperial bedecked with the American and Michigan State flags.



Separated since the Ice Age, Upper and Lower Michigan are once again joined by the fabulous new Mackinac Bridge—and New York Life is proud to have been able to help in bringing them together.

100,000 years ago, it would have been possible to cross the Straits of Mackinac on a natural bridge of solid ice. But as the glaciers disappeared, the Straits were filled with a 5-mile expanse of water—and ever since, what is now called Michigan has been a land divided.

For almost a century, Michigan's men of vision have recognized the physical and economic need for a man-made link between the two peninsulas. Today, that dream has become a reality in a 5-mile long colossus of steel girders and cable.

The new Mackinac Bridge represents not only one of the spectacular engineering feats of our time, it is also a 100-million dollar tribute to the foresight, skill and faith of those who planned it, labored on it and backed it financially. The New York Life Insurance Company is privileged to be numbered among them.

Having grown and prospered here with the state of Michigan for over one hundred years, New York Life is happy to have contributed to its progress by backing construction of the span with the purchase of 10 million dollars in Mackinac Bridge bonds. The Company considers it an investment in the future of Michigan... in a new era of industrial and recreational opportunity in this state... to the benefit of the nation.

FACTS ABOUT MACKINAC BRIDGE

Location—Across the Straits of Mackinae, almost due north from Mackinaw City in Michigan's Lower Peninsula to St. Ignace in the Upper Peninsula.

Length—Including approaches, 26,444 feet —just over five miles—making it one of the longest single bridge structures in the world. Cables contain 41,000 miles of wire—enough to circle the earth at the equator more than one and a half times.

Vehicle capacity-3,000 per hour in each direction.

FACTS ABOUT NEW YORK LIFE

New York Life, one of the oldest and strongest legal reserve mutual life insurance companies, has been serving the people of Michigan for over 100 years.

At the end of 1957, New York Life policies in force in Michigan totaled over \$506 million dollars.



Accident & Sickness Insurance Employee Pension Plans

Life Insurance . Group Insurance

• • New York Life Agents serve the people of Michigan from these offices • • • • • • • • • • • • • •

entrated as Particip

GENERAL OFFICES: DETROIT LAN 660 Woodward Avenue Detroit 26, Michigan Lansing 16, General Analysis Frank Crum

GRAND RAPIDS 645 Cherry Street, S. E. Grand Rapids 6, Michigan GENERAL MANAGER. George B. Skiff

MICHIGAN 500 Griswold Street Detroit 26, Michigan GREM MANGEL LOUIS P. Gepford, C.L.U. LANSING 109 West Michigan Avenue Lansing 16, Michigan GENERAL MANAGER. Edward R. Litten

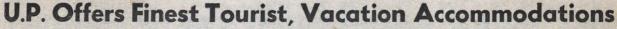
DEARBORN 1330 North Telegraph Road GENERAL MANAGER, J. Neil McNabnay, C.L.Us

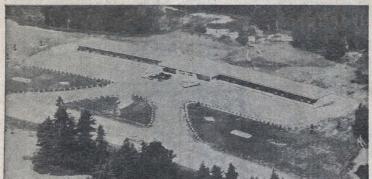
UPPER MICHIGAN 1811 North Michigan Avenue Saginaw, Michigan Osman Munces Donald K. Olney, C.L.U: SALES OFFICES;

NORTHLAND 18107 James Couzens Highway Detroit 35, Michigan

FLINT 352 South Saginaw Street Flint, Michigan

GROSSE POINTE 19599 Mack Avenue Grosse Pointe Woods 36, Michigan





Aerial View of Typical Upper Peninsula Motel

16 U.P. Weekly Newspapers Join In This Special Bridge Edition

Shown at left is one of the cities and in wooded retreats beautiful modern motels that line along the highways — that stand the highways of the Upper Penin-| comparison with some of the best

beautiful modern motels that line the highways of the Upper Penin sula. Motels began to appear in the inter anstruction are service at inter anstruction are service at inter anstruction and the anstruction and the inter anstruction and the anstruction and the inter anstruction are appear in the inter anstruction are appear in the inter anstruction and the anstruction and the inter anstruction and the anstruction and the inter anstruction and the anstruction and the inter anstruction and the are are prown at a prodigious rate. Hun-torist can be found almost every-existent in modern motels has rages and dozens of service at-tions, and fine service stations det for are service or accommodations. Contrary to many arroneous re-ports published in magazines and metropolitan newspapers, the Up and many modern hotels and there are externed the traveler and vacationer.

Unique BLANEY PARK RESORT 72 MILES WEST of MACKINAC STRAITS BRIDGE SCENIC GOLF COURSE . LIGHTED SWIM POOL BIRD SANCTUARY . WILDLIFE . MANY DEER 80 MILES WOODS TRAILS . RIDING HORSES CHILDREN'S PLAYGROUND - BABY SITTERS EXCELLENT FOOD - APPETIZERS - COCKTAILS FINEST ACCOMMODATIONS TO FIT EVERY NEED

BLANEY PARK, MICHIGAN Stewart E. Earle.

MICHIGAN

May 1951, Marked **Turning Point** In Bridge Plans

<text><text><text><text><text>

THE BRIDGE BRINGS M-A-B-C SERVICE TO ALL MICHIGAN DAIRY FARMERS MICHIGAN ARTIFICIAL

> June 29, 1958 - 20B

The strain of the Mark of the Mark of the state of the st **Great Ideas Have A Common Purpose**

On November 15, 1957, a great idea be-came a reality when the first vehicle crossed over the new Mackinac Straits Bridge. Now, and for the years to come, it will serve as the physical link between the peoples of the two 'pleasant peninsulas.'

Time has proven another great idea. One held by a group of far-sighted Michigan Farm-ers back in 1919 when they founded the Michigan Farm Bureau. The Farm Bureau serves as an active all-round link in the interests of better-more prosperous-agriculture.

FARM SUPPLIES

feed, fertilizer, fencing, poles, paints, dairy equip-ment, home appliances or hundreds of other quality

Whatever the need for your farm - be it seed.

SERVING MICHIGAN FARMERS FOR 41 YEARS

VOICE FOR AGRICULTURE

The voice of Michigan farmers is heard in all branches of government through membership in the Farm Bureau, the Organization that promotes and protects the interests of farmers legislatively, educationally and economically. Three out of four Michigan farm families participate in and benefit from Farm Bureau activities . . . they know IT PAYS TO BELONG.

INSURANCE

Michigan Farm Bureau MEMBERSHIP DIVISION

All Farm Bureau Insurance -

sible cost.



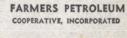


PETROLEUM PRODUCTS

The Farmers Petroleum Cooperative brings quality gasoline, fuel oil, motor oil and many other fine products, such as tires and batteries, to many Michigan farms. Farmers Petroleum Cooperative is the convenient way to buy all your petroleum needs at low cost.



- auto, liability.





71,000 FARMER MEMBERS STRONG