



# Stephens - Adamson Mfg. Co.

CONVEYORS · ELEVATORS · REDLER CONVEYOR-ELEVATORS · TRANSMISSION EQUIPMENT

FACTORIES: AURORA, ILLINOIS - LOS ANGELES, CALIF. - BELLEVILLE, ONTARIO

AURORA, ILLINOIS

May 27, 1942

D. B. PIERSEN, CHAIRMAN OF BOARD  
L. S. STEPHENS, PRESIDENT  
R. C. PIERCE, VICE PRESIDENT  
F. G. ADAMSON, TREASURER  
C. A. KRAUSE, ASST. TREASURER  
C. H. ADAMSON, SECRETARY  
R. L. GRUBE, ASST. SECRETARY  
M. A. KENDALL, CHIEF ENGINEER

Copper Range Company  
Painesdale, Michigan.

Attention: Wm. H. Schacht, President.

Gentlemen:

Referring to your letter of May 22, we have made a preliminary study of your screening problem. While it would not be possible to make any close figures without a more complete knowledge of the material to be screened, we estimate that you could handle about 2 TPH per square foot of screening area with 3/16" square openings and about 3 TPH with 3/16" x 3/8" openings. These figures are based on the assumption that your material contains about equal proportions of the various sizes between 1/2" and 0 and the figures might be greatly increased if there is a large proportion of fines.

The enclosed sheets contain information as to the design of our standard screens and dimensions. As you will see the screens are rugged and intended for severe service.

If you would care to have us make more exact calculations as to the number and size of screens necessary for your work, we will be glad to do this if you will give us particulars as to the sieve analysis of the material at the feed and the weight of the material per cubic foot. We assume that the oversize is re-crushed and that all of the material ultimately has to pass through 3/16". If this is the case, you will not require high screening efficiency, but if our assumption is wrong, please let us have, also, a figure on the screening efficiency that you desire.

Yours truly,  
STEPHENS-ADAMSON MFG. CO.

A. D. Sinden,  
Asst. Chief Engineer.  
m

COPPER RANGE CO.	
W. H. SCHACHT, PRESIDENT	
RECEIVED	
MAY 29 1942	
Ans'd .....	
Filed .....	
Copies .....	





# Stephens-Adamson Mfg. Co.

CONVEYORS · ELEVATORS · REDLER CONVEYOR-ELEVATORS · TRANSMISSION EQUIPMENT

FACTORIES: AURORA, ILLINOIS - LOS ANGELES, CALIF. - BELLEVILLE, ONTARIO

**AURORA, ILLINOIS**

D. B. PIERSEN, CHAIRMAN OF BOARD  
L. S. STEPHENS, PRESIDENT  
R. C. PIERCE, VICE PRESIDENT  
F. G. ADAMSON, TREASURER  
C. A. KRAUSE, ASST. TREASURER  
C. H. ADAMSON, SECRETARY  
R. L. GRUBE, ASST. SECRETARY  
M. A. KENDALL, CHIEF ENGINEER

May 22, 1942.

Copper Range Company,  
Painesdale,  
Michigan.

Attention Mr. John J. Vitton, Engineer

Gentlemen:

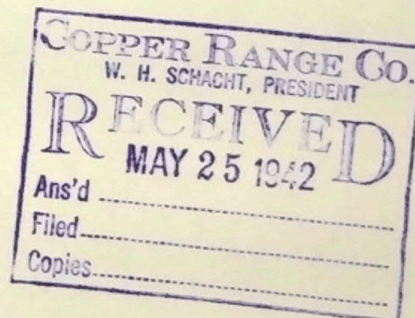
In accordance with your request of the 21st, we are sending you our general catalog #55 describing our complete line.

We also have a letter from you asking for catalog on our Vibrating Screens, which are fully covered in the same book.

We shall greatly appreciate your inquiries.

Yours very truly,  
STEPHENS-ADAMSON MFG. CO.

D.B. Piersen.



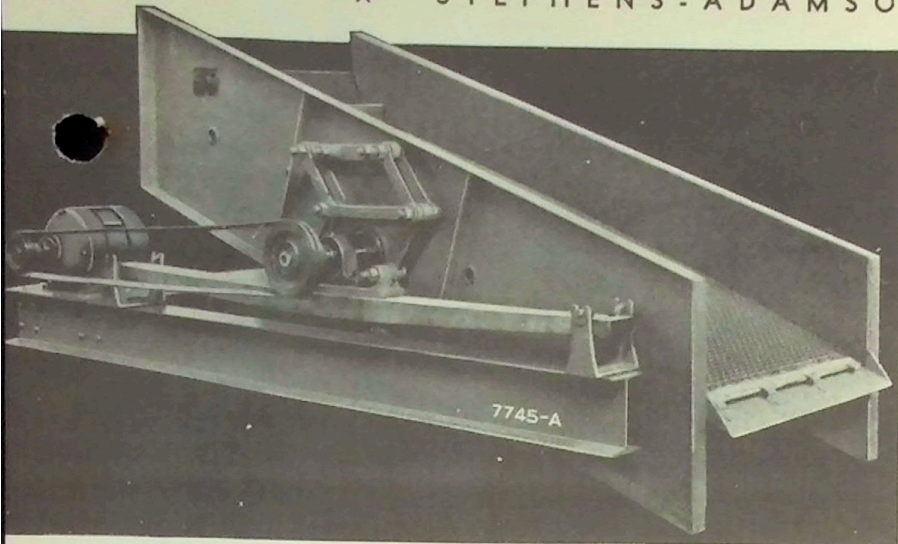


COPPER RANGE CO.  
 W. H. SCHACHT, PRESIDENT  
**RECEIVED**  
 MAY 29 1942  
 Ans'd \_\_\_\_\_  
 Filed \_\_\_\_\_  
 Copies \_\_\_\_\_

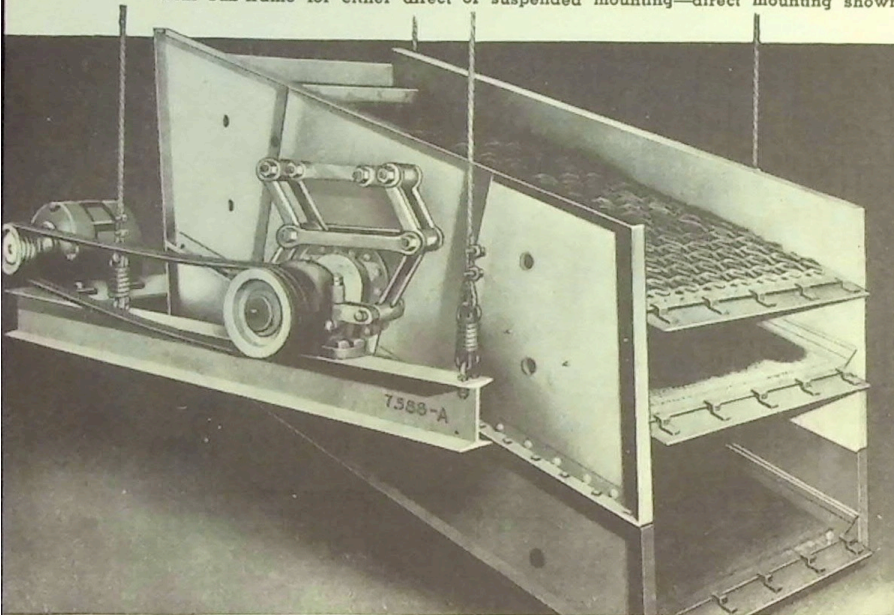
**S-A VIBRATOR  
 SCREENS**

Styles No. 300 and 400  
 with Positive Vibration

Style No. 300 for Normal Duty  
 Style No. 400 for Heavy Duty



STYLE NO. 300—NORMAL DUTY VIBRATOR SCREEN, ruggedly built, with all of the S-A features for highest screening efficiency and convenience in operation. Furnished with sub-frame for either direct or suspended mounting—direct mounting shown.



STYLE No. 400—HEAVY DUTY VIBRATOR SCREEN, built with super strength for heaviest screening and scalping. Also furnished with either direct or suspended sub-frame—suspended type shown, with coil springs and cables to prevent vibration from reaching building.

These two screens are the most effective and economical units produced for accurate, high capacity screening—designed by experts and include every worthwhile feature and convenience. Hundreds in daily use screening coal, sand, gravel, stone, fertilizer, chemicals and many other materials.

**Positive Vibration, Uniformly Distributed over Entire Screening Surface**—Vibration is produced by the rapid rotation of an eccentric shaft, made stiff enough to prevent deflection. Screen body, with rigid panel supports, imparts vibration uniformly to every square inch of screen surface.

**Accurate, High Capacity Screening**—Eccentric shaft is ground for proper amplitude of vibration for each individual screen—to prevent blinding and to pass each particle over screen openings in every conceivable position before it is discharged as oversize.

**Quick-Change, Reversible Screen Panels**—See detail illustration on following page. Screening surface is stretched over a longitudinal arch, to distribute material uniformly over entire width.

**Perfect Balance**—Adjustable weights balance screen body and reduce reaction on outer bearings.

**Wear-Reducing Loading Tray**—Receives material, spreads load across screen and reduces wear on screen surface at feed end.

**Mechanical Stabilizer**

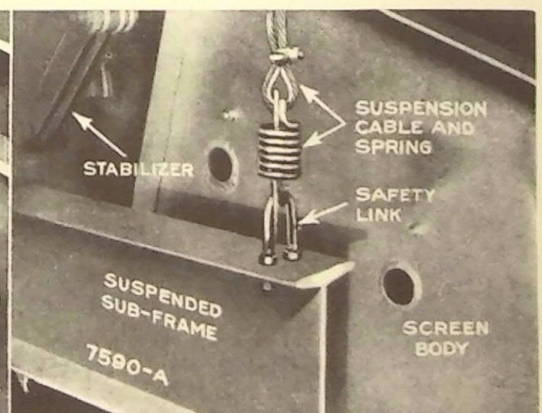
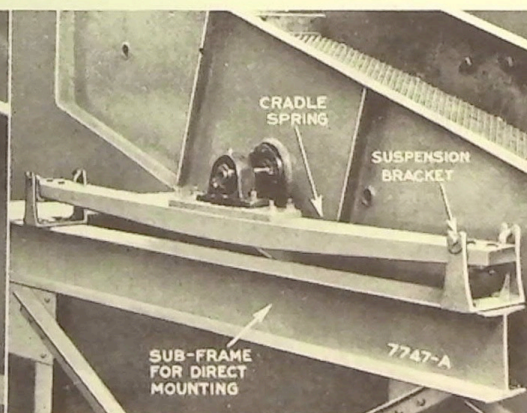
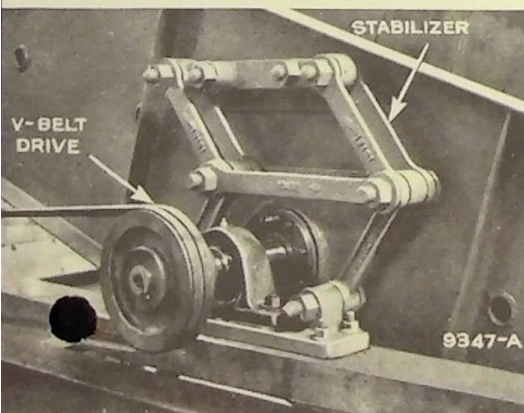
The parallel arms of this pantograph stabilizer hold the screen body at a definite angle without hindering the free vibrating motion of the body. By loosening two bolts, the angle of the screen body can be changed (from 12° to 24°) to suit material and capacity being handled.

**Cradle Springs for Direct Mounting**

Both normal and heavy duty screens can be furnished with subframe for direct mounting on building supports. Outer bearings rest on special cradle springs supported at the ends in suspension brackets. These springs effectively prevent vibration from reaching the building.

**Suspension Mounting**

The suspended subframe, with coil springs and suspension cables at corners, can also be furnished with both normal and heavy duty screens. The springs absorb vertical vibration and cables prevent horizontal vibration from reaching building supports.





RECEIVED  
 MAY 29 1942  
 Ans'd  
 Filed  
 Copies

## S-A VIBRATOR SCREENS

Styles No. 300 and 400  
 with Positive Vibration

Style No. 300 for Normal Duty  
 Style No. 400 for Heavy Duty

(Continued from previous page)

**Pantograph Stabilizer**—Parallel arms allow free vibrating action and yet hold screen at any desired angle without rocking or bouncing. Permits instant adjustment of screening angle ( $12^\circ$  to  $24^\circ$ ).

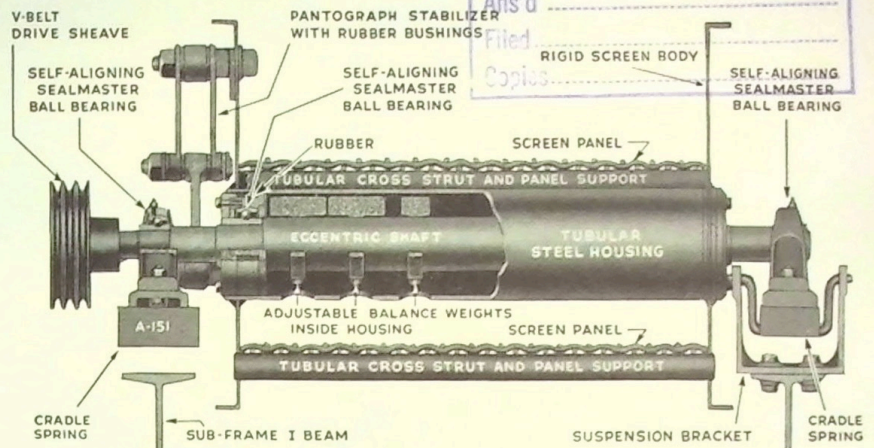
**Self-Aligning Bearings**—Highest grade ball or roller bearings, with pressure lubrication, and efficient seals are furnished with self-aligning feature.

**Two Types of Sub-Frame**—Both style No. 300 normal and style No. 400 heavy duty screens are furnished complete with structural steel sub-frames to insure alignment of bearings, drive, etc., and to prevent vibration from reaching building supports. For **direct mounting**, the sub-frame is equipped with cradle springs to carry screen. For **suspension mounting**, screen is bolted directly to sub-frame which is suspended from overhead supports by coil springs and cables at four corners.

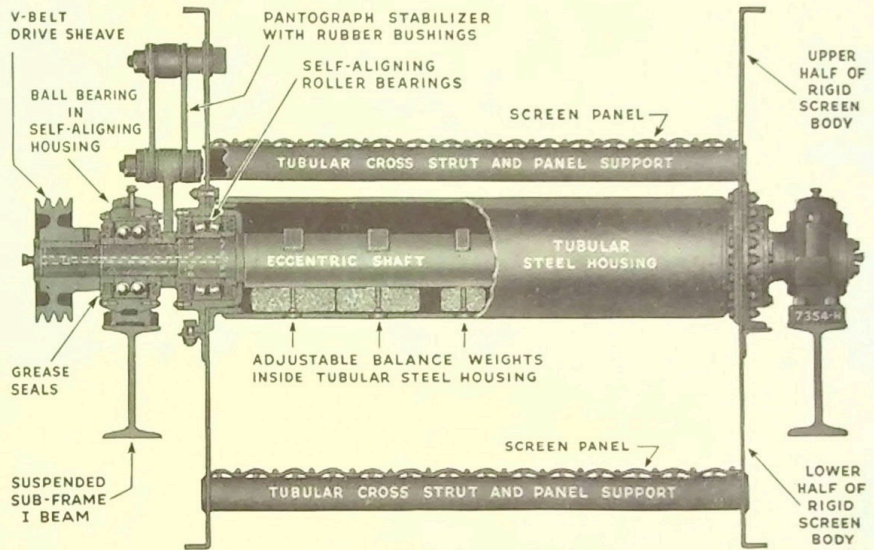
**Enclosed Motor Drive**—Totally enclosed, fan cooled motor, with multiple V-belt recommended.

**Sizes and Capacities**—For estimating size of Screen to use, refer to data on page 503. For final size, speed, amplitude of vibration, and other details send us data requested on page 501—our experienced engineers will be glad to give detailed specifications on the screen you need.

(Continued on following page)



STYLE NO. 300 NORMAL DUTY VIBRATOR SCREEN—Positive vibration of constant amplitude is accomplished by means of the eccentric shoulders ground on shaft. Adjustable balance weights protected by tubular housing.



STYLE NO. 400 HEAVY DUTY VIBRATOR SCREEN—Cast steel, tubular cross member houses eccentric shaft and inner bearings and gives extra rigidity to frame.

### Screen Panels Stretched Longitudinally

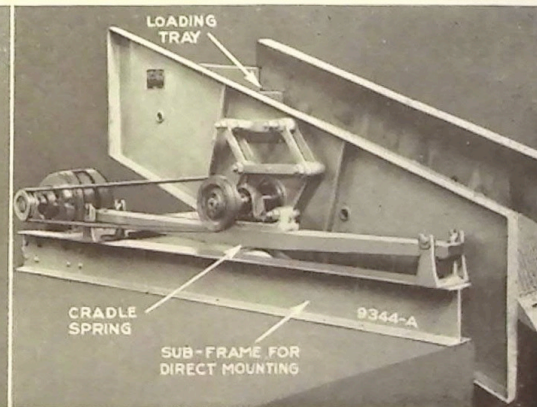
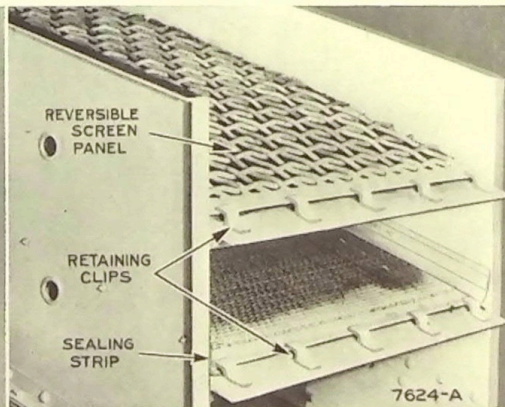
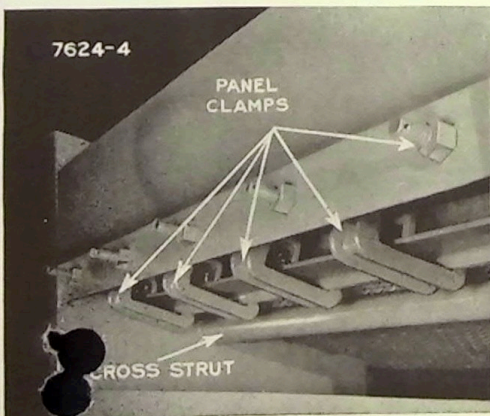
Panels, with stiffening angles at ends, are stretched over tubular cross struts by means of convenient cast steel clamps. The longitudinal arch eliminates whipping and prevents concentration of material at sides. Clamps are easily unhooked for changing or reversing panels.

### Quick-Change, Reversible Screen Panels

Panels are easily slid in or out of place, from rear of screen. The front of panel drops into retaining clips shown and panel is tightened as shown at left. Rubber sealing strips are furnished for sides of panels handling fine materials, to prevent leakage.

### Insulates Building from Vibration

The illustration below shows a style No. 300 normal duty Vibrator Screen with subframe for direct mounting. Both this type and the suspension type of mounting effectively absorb the reaction of screen and prevent practically all vibration from reaching building supports.





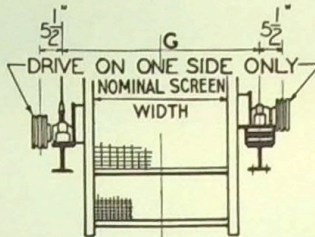
# S-A VIBRATOR SCREENS

Styles No. 300 and 400

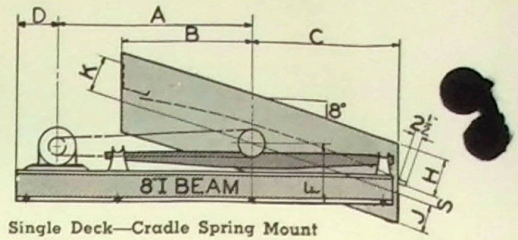
(Continued from previous page)

**Information Required for Quotation**—Definite knowledge of the capabilities of vibrator screens, gained through hundreds of controlled tests, are at your service. Send us the "Information Required" as listed on page 501—our engineers will specify the screen for highest screening efficiency at lowest cost.

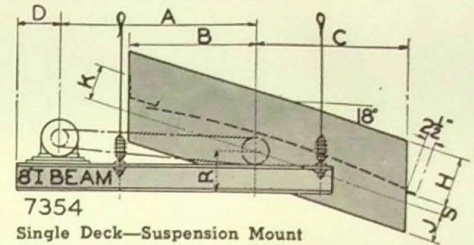
**Clearance Dimensions**—The following tables cover style No. 300 Normal and style No. 400 Heavy Duty Screens complete with structural steel sub-frames for either (1) cradle-spring mounting, to be set directly upon building supports, or (2) cable and spring suspension from overhead supports. Dimensions given are for screens set at 18°. This screening angle can be adjusted from 12° to 24°. Feed and discharge chutes arranged for screen set at 24° slope will clear screen body at any angle within normal range of screen. Certified dimension sheets furnished with screens. Screens can be assembled with drive on either side and are specified as right or left hand—looking in direction of travel of material.



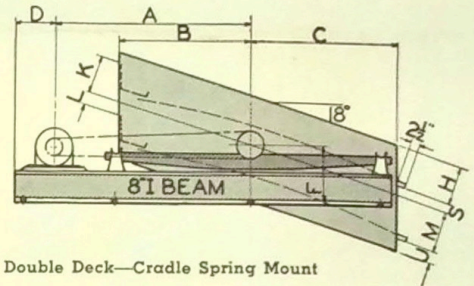
Half front view of suspension mounted type (with right hand drive).  
Half front view of cradle-spring mounted type (with left hand drive).



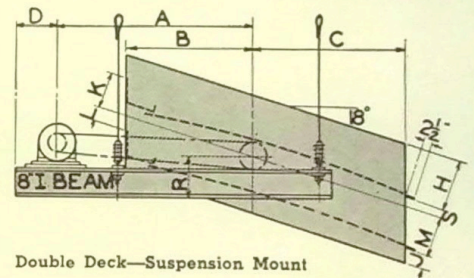
Single Deck—Cradle Spring Mount



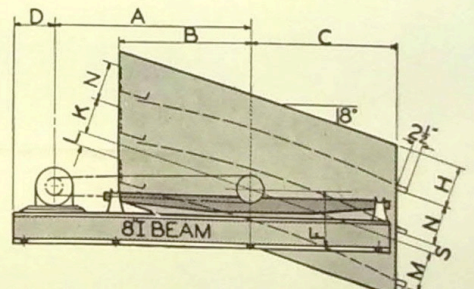
7354  
Single Deck—Suspension Mount



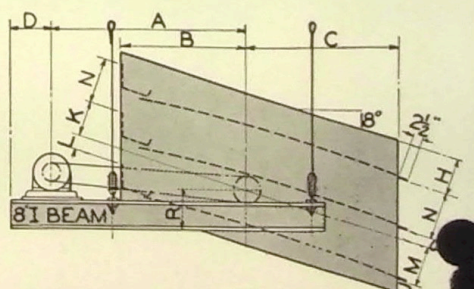
Double Deck—Cradle Spring Mount



Double Deck—Suspension Mount



Triple Deck—Cradle Spring Mount



Triple Deck—Suspension Mount

## STYLE NO. 300—NORMAL DUTY VIBRATOR SCREENS

DECKS	NOMINAL SCREEN SIZE (FT.)	MAXIMUM VIBRATION AMPLITUDE	MAXIMUM CLOTH OPENING	DIMENSIONS IN INCHES*													H.P. OF MOTOR	APPROX. WT. IN LBS. †		
				A	B	C	D	F	G	H	J	K	L	M	N	R			S	
1	2x6	.3	2	52 3/4	34	41 1/2	11 1/4	17	35	13 1/4	8	10 3/4					12 1/4	3 1/4	2	1730
	3x6	.3	2	52 3/4	34	41 1/2	11 1/4	17	47	13 1/4	8	10 3/4					12 1/4	3 1/4	2	1892
	4x6	.3	2	52 3/4	34	41 1/2	11 1/4	17	59	13 1/4	8	10 3/4					12 1/4	3 1/4	2	2085
	3x8	.3	2	60 3/4	46 1/2	52	11 1/4	17	47	14	8	9 3/4					12 1/4	2 1/2	3	2079
	4x8	.3	2	60 3/4	46 1/2	52	11 1/4	17	59	14	8	9 3/4					12 1/4	2 1/2	3	2277
5x8	.3	2	60 3/4	46 1/2	52	11 1/4	17	71	14	8	9 3/4					12 1/4	2 1/2	3	2455	
2	2x6	.25	1 1/2	52 3/4	34	41 1/2	11 1/4	17	35	13 1/4	4 1/4	10 3/4	3 1/4	10 3/4			12 1/4	3 1/4	2	1959
	3x6	.3	2	52 3/4	34	41 1/2	11 1/4	17	47	13 1/4	4 1/4	10 3/4	3 1/4	10 3/4			12 1/4	3 1/4	3	2172
	4x6	.3	2	52 3/4	34	41 1/2	11 1/4	17	59	13 1/4	4 1/4	10 3/4	3 1/4	10 3/4			12 1/4	3 1/4	3	2425
	3x8	.25	1 1/2	60 3/4	46 1/2	52	11 1/4	17	47	14	3 1/2	9 3/4	3 1/4	11 1/2			12 1/4	2 1/2	3	2409
	4x8	.22	3/4	60 3/4	46 1/2	52	11 1/4	17	59	14	3 1/2	9 3/4	3 1/4	11 1/2			12 1/4	2 1/2	5	2754
5x8	.12	3/4	60 3/4	46 1/2	52	11 1/4	17	71	14	3 1/2	9 3/4	3 1/4	11 1/2			12 1/4	2 1/2	5	2997	
3	2x6	.15	3/4	52 3/4	34	41 1/2	11 1/4	17	35	9 3/4	4 1/4	10 3/4	3 1/4	10 3/4	11	12 1/4	3 1/4	5	2263	
	3x6	.22	3/4	52 3/4	34	41 1/2	11 1/4	17	47	9 3/4	4 1/4	10 3/4	3 1/4	10 3/4	11	12 1/4	3 1/4	5	2531	
	4x6	.12	3/4	52 3/4	34	41 1/2	11 1/4	17	59	9 3/4	4 1/4	10 3/4	3 1/4	10 3/4	11	12 1/4	3 1/4	5	2849	
	3x8	.12	3/4	60 3/4	46 1/2	52	11 1/4	17	47	10 1/2	3 1/2	9 3/4	4 1/4	11 1/2	11	12 1/4	2 1/2	5	2841	

\*For construction purposes, use certified print only.

†Where larger screening openings or greater amplitude or vibration is required see Heavy Duty Screens Style No. 400.

‡Weights given for "Normal Duty" screens complete with sub-frame, motor and screen panels with one inch openings.

## STYLE NO. 400—HEAVY DUTY VIBRATOR SCREENS

DECKS	NOMINAL SCREEN SIZE (FT.)	DIMENSIONS IN INCHES*													HORSE-POWER OF MOTOR	APPROX. WEIGHT IN LBS. †				
		A	B	C	D	F	G	H	J	K	L	M	N	R			S			
1	2x6	52 3/4	34	41 1/2	11 1/4	18 1/2	35 1/2	11 3/4	11 1/2	13 3/4							12 3/8	6 1/4	3	2400
	3x6	52 3/4	34	41 1/2	11 1/4	18 1/2	47 1/2	11 3/4	11 1/2	13 3/4							12 3/8	6 1/4	3	2700
	4x6	52 3/4	34	41 1/2	11 1/4	18 1/2	59 1/2	11 3/4	11 1/2	13 3/4							12 3/8	6 1/4	3	2800
	3x8	60 3/4	46 1/2	52	12 1/2	18 1/2	47 1/2	12 3/4	11 1/2	12 3/4							12 3/8	5 1/4	3	2900
	4x8	60 3/4	46 1/2	52	12 1/2	18 1/2	59 1/2	12 3/4	11 1/2	12 3/4							12 3/8	5 1/4	5	3200
	5x8	60 3/4	46 1/2	52	12 1/2	18 1/2	71 1/2	12 3/4	11 1/2	12 3/4							12 3/8	5 1/4	5	3500
2	4x10	75 1/4	58	63 1/2	12 1/2	18 1/2	59 1/2	13 1/4	11 1/2	12 3/4							12 3/8	4 3/4	5	3750
	5x10	75 1/4	58	63 1/2	12 1/2	18 1/2	71 1/2	13 1/4	11 1/2	12 3/4							12 3/8	4 3/4	5	4100
	2x6	52 3/4	34	41 1/2	11 1/4	18 1/2	35 1/2	11 3/4	4 1/4	13 3/4	9 3/4	17 1/4					12 3/8	6 1/4	3	2600
	3x6	52 3/4	34	41 1/2	11 1/4	18 1/2	47 1/2	11 3/4	4 1/4	13 3/4	9 3/4	17 1/4					12 3/8	6 1/4	3	2900
	4x6	52 3/4	34	41 1/2	11 1/4	18 1/2	59 1/2	11 3/4	4 1/4	13 3/4	9 3/4	17 1/4					12 3/8	6 1/4	5	3300
	3x8	60 3/4	46 1/2	52	12 1/2	18 1/2	47 1/2	12 3/4	3 1/4	12 3/4	10 3/4	18 1/4					12 3/8	5 1/4	5	3500
3	4x8	60 3/4	46 1/2	52	12 1/2	18 1/2	59 1/2	12 3/4	3 1/4	12 3/4	10 3/4	18 1/4					12 3/8	5 1/4	5	3800
	5x8	60 3/4	46 1/2	52	12 1/2	18 1/2	71 1/2	12 3/4	3 1/4	12 3/4	10 3/4	18 1/4					12 3/8	5 1/4	5	4000
	4x10	75 1/4	58	63 1/2	12 1/2	18 1/2	59 1/2	13 1/4	2 3/4	12 3/4	11 1/4	18 3/4					12 3/8	4 3/4	7 1/2	4250
	5x10	75 1/4	58	63 1/2	12 1/2	18 1/2	71 1/2	13 1/4	2 3/4	12 3/4	11 1/4	18 3/4					12 3/8	4 3/4	7 1/2	4650
	2x6	52 3/4	34	41 1/2	11 1/4	18 1/2	35 1/2	9	4 1/4	13 3/4	9 3/4	17 1/4	12	12 3/8	6 1/4		12 3/8	6 1/4	3	3200
	3x6	52 3/4	34	41 1/2	11 1/4	18 1/2	47 1/2	9	4 1/4	13 3/4	9 3/4	17 1/4	12	12 3/8	6 1/4		12 3/8	6 1/4	5	3600
4	4x6	52 3/4	34	41 1/2	11 1/4	18 1/2	59 1/2	9	4 1/4	13 3/4	9 3/4	17 1/4	12	12 3/8	6 1/4		12 3/8	6 1/4	5	4000
	3x8	60 3/4	46 1/2	52	12 1/2	18 1/2	47 1/2	10	3 1/4	12 3/4	10 3/4	18 1/4	12	12 3/8	5 1/4		12 3/8	5 1/4	7 1/2	3800
	4x8	60 3/4	46 1/2	52	12 1/2	18 1/2	59 1/2	10	3 1/4	12 3/4	10 3/4	18 1/4	12	12 3/8	5 1/4		12 3/8	5 1/4	7 1/2	4100
	5x8	60 3/4	46 1/2	52	12 1/2	18 1/2	71 1/2	10	3 1/4	12 3/4	10 3/4	18 1/4	12	12 3/8	5 1/4		12 3/8	5 1/4	7 1/2	4300
	4x10	75 1/4	58	63 1/2	12 1/2	18 1/2	59 1/2	10 1/2	2 3/4	12 3/4	11 1/4	18 3/4	12	12 3/8	4 3/4		12 3/8	4 3/4	10	4550
	5x10	75 1/4	58	63 1/2	12 1/2	18 1/2	71 1/2	10 1/2	2 3/4	12 3/4	11 1/4	18 3/4	12	12 3/8	4 3/4		12 3/8	4 3/4	10	4900

\*For construction purposes, use certified print only.

†Weights given for heavy duty screens complete with sub-frame, motor and screen panels.



May 22, 1942

Stephens-Adanson Manufacturing Company  
Aurora, Illinois

Gentlemen:

We have a screening problem of handling about 700 tons of feed per hour of  $-1/2$ " crushed ore, being one-half shale and one-half sandstone which we will have in closed circuit with impact crushers and screens, and desire to screen out the  $-3/16$ " material. The new feed plus the circulating load may reach 1200 to 1400 tons.

The ore is generally dry but may run as high as 4% to 5% moisture.

How many tons of new feed can we expect per square foot through  $3/16$ " square screen and  $3/16$ " wide slotted screen.

Please furnish us your screen catalogs with dimension sheets and any data you may have for computation of screen size.

Very truly yours,

President

WHS/BCF